



ABNT NBR 6118

Tensões de Compressão no Concreto

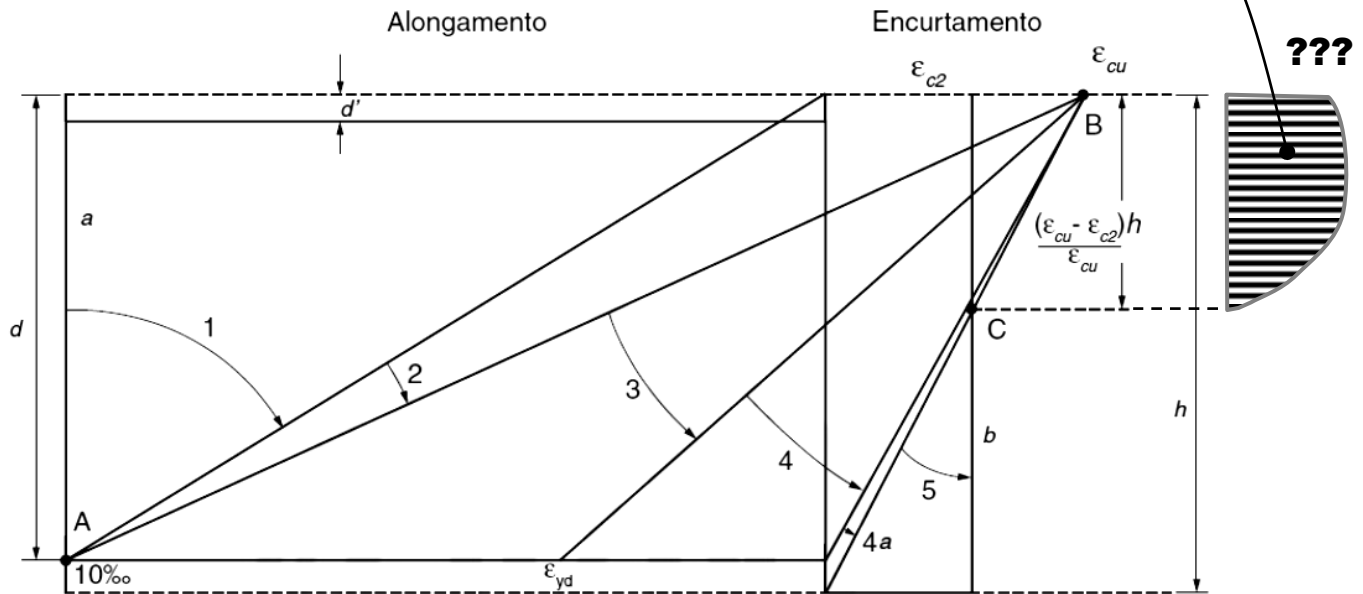


Figura 17.1 – Domínios de estado-limite último de uma seção transversal

Ruptura convencional por deformação plástica excessiva:

- reta *a*: tração uniforme;
- domínio 1: tração não uniforme, sem compressão;
- domínio 2: flexão simples ou composta sem ruptura à compressão do concreto ($\epsilon_c < \epsilon_{cu}$ e com o máximo alongamento permitido).

Ruptura convencional por encurtamento-limite do concreto:

- domínio 3: flexão simples (seção subarmada) ou composta com ruptura à compressão do concreto e com escoamento do aço ($\epsilon_s \geq \epsilon_{yd}$);
- domínio 4: flexão simples (seção superarmada) ou composta com ruptura à compressão do concreto e aço tracionado sem escoamento ($\epsilon_s < \epsilon_{yd}$);
- domínio 4a: flexão composta com armaduras comprimidas;
- domínio 5: compressão não uniforme, sem tração;
- reta *b*: compressão uniforme.

24.5.4 Tensões e deformações na flexão

24.5.4.1 Diagrama tensão-deformação do concreto

Utilizando as hipóteses de cálculo estabelecidas em 24.5.2, as deformações nas fibras extremas devem ser limitadas por:

- $\epsilon_c \leq \epsilon_{c,lim} = 0,0035$;
- $\epsilon_{ct} \leq \epsilon_{ct,lim} = 0,00035$.

Como simplificação, pode-se admitir que o diagrama tensão-deformação tem a configuração de parábola-retângulo, tanto na compressão como na tração. Deve ser considerada a fluência do concreto para os carregamentos de longa duração (Figura 24.1).

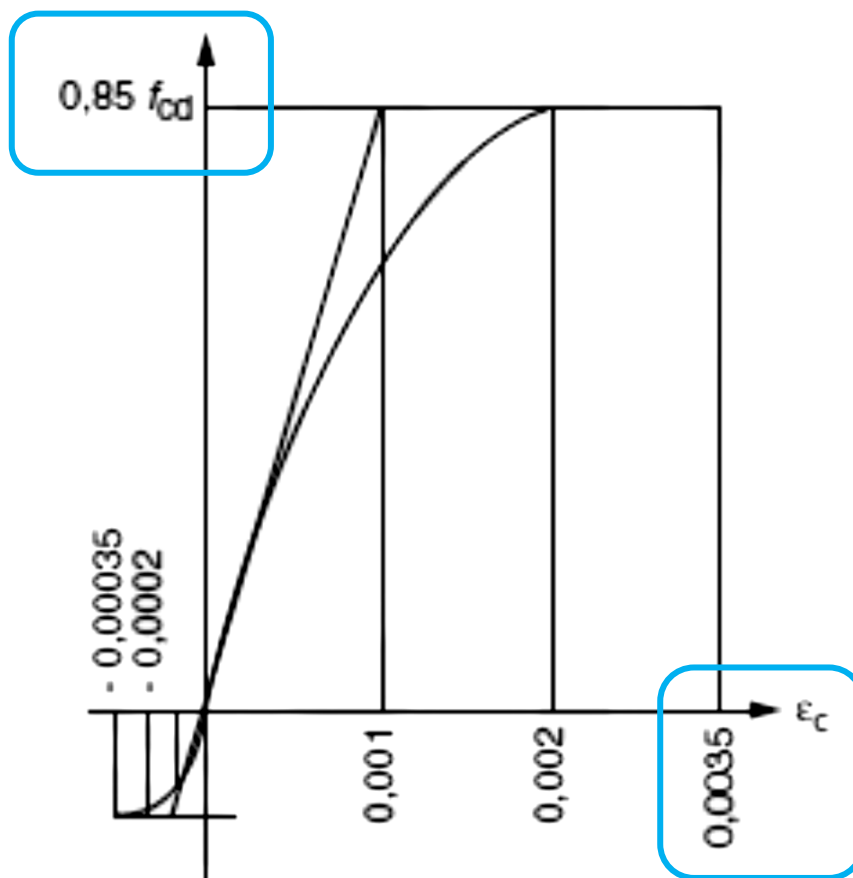


Figura 24.1 – Diagrama de cálculo tensão-deformação do concreto com consideração da fluência

A pesquisa experimental, que definiu qual a curva Tensão x Deformação a usar na zona do concreto comprimido pela flexão, foi feita pelo Professor Hubert Rüschi na Universidade de Munique, na década de 1950 a 1960. No artigo publicado em 1960, ver adiante, Hubert Rüschi divulgou suas conclusões.

Researches Toward a General Flexural Theory for Structural Concrete

By HUBERT RÜSCH

This paper is directed toward formulation of a general flexural theory based on a careful study of all important factors regarding the properties of concrete. The fact that strength and deformation of concrete depend on time is considered. The theory is based on recent tests permitting determination of the behavior of the compression zone in flexure for continuous load increase at different strain rates, and for constant sustained load. Having derived stress-strain relationships for these various types of loading, other factors were studied systematically, such as effect of concrete strength, position of neutral axis, and shape of cross section. The general theory developed is primarily a study of the true behavior of structural members. Since simplified assumptions are avoided, it naturally does not lead to simple formulas such as are desired for structural design. The theory fulfills the important function of furnishing a reliable method for the evaluation of simplified design formulas. It is also possible, however, to present all new concepts and results of this theory in the form of a simple diagram which can be used for the solution of design problems for selected cross sections ranging from pure bending to pure compression, regardless of concrete quality and the type of steel used, and independent of whether prestressing is applied or not.

■ RESEARCH IN THE STRUCTURAL CONCRETE FIELD is faced today with problems of unusual challenge. We find ourselves in a period of change characterized by the abandonment of the elastic theory in favor of the plastic theory, and by a conversion from allowable stresses as a basis of design to ultimate strength design. Although these trends have persisted for some time, the new methods are finding slow acceptance among design engineers in some countries. This is probably at least in part due to the fact that structural engineering can look back on a thousand-year tradition, and this tradition is by its nature a conservative one. Another reason of equal importance is the lack of detailed and extensive knowledge regarding the properties of materials desirable in the development and introduction of new methods.

In recent decades, progress has been made toward replacing structural design methods disregarding plastic properties of materials by

ACI member **Hubert Rusch** has been, since 1945, a professor and director of the Engineering Materials Laboratory, Technical University, Munich, Germany. Dr. Rusch has won much prominence in Europe and South America through his design and construction of outstanding reinforced concrete structures. He has played an active part in reinforced concrete research, and in the development of shell structures (for which he received the Longstreth Medal prior to World War II), prestressed concrete, and precast construction.

new ones, which represent actual conditions to a greater degree. Numerous investigations of structural concrete have been conducted leading to several new design theories which generally are in good agreement with test results in the case of pure flexure. However, these theories start from very different, sometimes even contradictory, assumptions about the physical behavior of the component materials. This is probably a major reason why none of the new methods has found world-wide acceptance. An engineer seeks to analyze the true behavior of structures. He cannot be convinced by approximately correct results obtained on the basis of widely different assumptions. The agreement between the results of various theories in design, however, is not at all surprising since only the case of under-reinforced beams has often been cited in comparisons with test data. The tensile force in the steel at failure is determined entirely by the yield point; the lever arm of the internal forces is insensitive to assumptions regarding concrete stress. Only tests of over-reinforced members can furnish a true measure of the validity of a flexural theory. There is a need for a theory which is not restricted to approximate results in a limited range. Such a theory must be based on the actual properties of the materials and must be valid for all cases of loading, from pure bending to pure compression.

The reason why authors differ so widely in appraising the physical behavior of concrete in flexure probably lies in the fact that their knowledge is based almost entirely on beam tests. Only three conditions are available for the evaluation of such tests: the equilibrium condition, the deformation condition, and Bernoulli's assumption of plane sections remaining plane. As the number of unknowns is generally greater than the number of equations, some plausible assumptions must be made in the evaluation of certain quantities. As the required quantities are closely interrelated, it is quite understandable that one may thus arrive at widely different solutions.

It is only lately that attempts were made to establish the needed relationships in a direct manner. First among these should be mentioned tests on centrally and eccentrically loaded prisms conducted by Hognestad,^{1,2} Moenaert,³ and Rüschi,⁴ which led to an extensive clarification of the behavior of the compression zone in flexure under *short-time* load only.

However, strength decreases under the action of *sustained loads*. Creep of the concrete leads to an increase in concrete strain in the extreme compressive fiber. This results in a lower neutral axis and a reduction of the lever arm of the internal forces. Consequently, the stress in the reinforcement becomes higher. A more important consideration is the reduction of concrete strength under the action of sustained load. This problem has been studied in detail only in recent years.

The following discussion reports results of new tests whose objective was to study effects of time such as age of concrete and **duration** of loading. These tests constitute the basis of the new flexural theory.

Notation

Notation is defined in Fig. 1 and frequently also in the text. In addition, some frequently used symbols are:

- | | | | |
|-----------------------------|---|---------------|--|
| A_c | = area of concrete compression zone (for symmetrical bending of a rectangular cross section, $A_c = bc$) | $f'_{c(a,t)}$ | = strength of concrete failing under sustained load at the time t days after loading at an age of a days |
| α | = stress block factor = $C/A_c f'_c$
= f_{avg}/f'_c | f_{su} | = stress in tensile steel at ultimate strength of reinforced concrete member |
| $c_{(a,t)}, c_t, c_\lambda$ | = coefficients defined by Eq. (2) | f'_{su} | = stress in compression steel at ultimate strength of reinforced concrete member |
| f_{avg} | = average stress in concrete compression zone at ultimate strength | k_u | = ratio c/d at ultimate strength, Fig. 1 |
| f_c | = concrete stress | j_u | = value of j at ultimate strength, Fig. 1 |
| f'_c | = concrete cylinder strength | | |
| f'_{c28} | = 28-day cylinder strength | | |

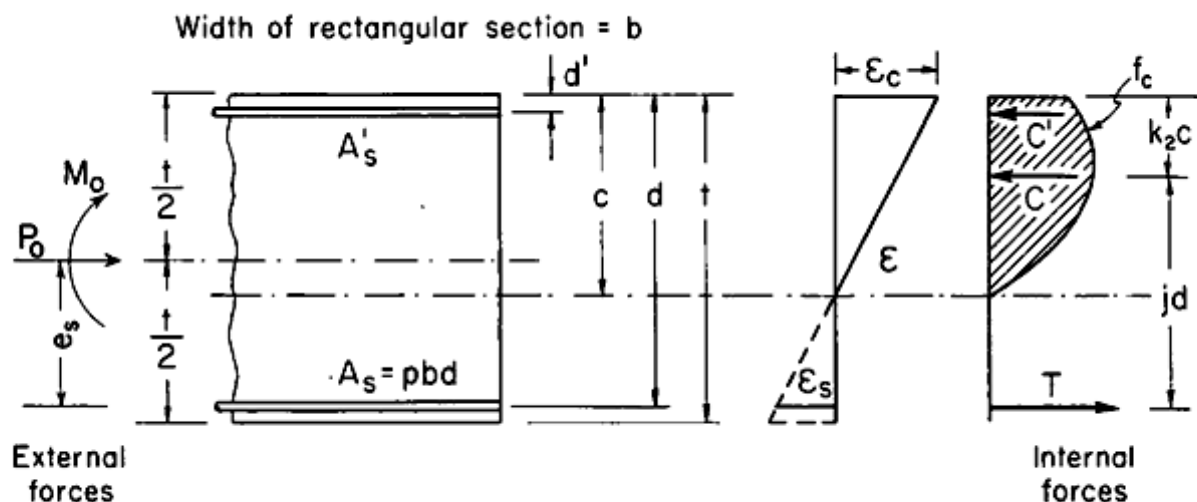


Fig. 1—Notation

M	= moment of internal concrete force about centroid of tensile reinforcement; at ultimate strength $M = M_u$	e_s	= distance between centroid of tensile reinforcement and centroid of cross-section (for symmetric loading of rectangular section $e_s = d - t/2$)
m	= relative internal resisting moment of concrete compression zone defined by Eq. (1), at ultimate strength $m = m_u$	ϵ	= concrete strain
M_o	= moment of external forces with respect to centroid of cross section	ϵ_c	= concrete strain in extreme fiber
P_o	= external axial force acting in the centroid of cross section	ϵ_u	= concrete strain in extreme fiber at ultimate strength
		ϵ_s	= tensile strain in reinforcement
		ϵ_{su}	= tensile strain in reinforcement at ultimate strength

RATE OF LOADING EFFECTS

Standards of some countries require that in tests of materials the load be applied at a certain constant rate. However, this requirement cannot be satisfied at high loads for materials exhibiting an elastoplastic behavior. For example, in testing steel in the yield range, the rate of deformation would become extremely high. Even if our testing machines could satisfy this requirement, such testing would still have to be ruled out because it leads to completely misleading results.

The above-mentioned requirement has another disadvantage. Under constant rate of loading, the stress-strain diagram can be recorded only up to a maximum stress, after which further load increase is no longer possible. In this study, we wish to examine the portion of the stress-strain curve beyond maximum stress, since it has a considerable effect on the stresses produced in a concrete structure.

For these reasons, the requirement contained in some standards specifying a constant rate of loading must be modified for research purposes. It should be replaced by a more rational requirement, namely that all tests of materials be carried out under constant rate of strain. One can then determine the descending portion of the stress-strain curve as the deformation continues to increase further under decreasing load after the maximum stress is reached.

With increasing duration of loading, as mentioned earlier, strength drops and deformation increases. Hence, the magnitude of the selected rate of strain has a strong effect on the shape of the stress-strain curve. This was specially pointed out by Rasch⁵ who studied this effect on three different quality classes of concrete at strain rates from 0.001 per min to 0.001 per 70 days under concentric load in the Munich Materials Laboratory.

In carrying out these tests the compressive force was regulated manually in such a way that strain increased at the desired constant rate. Due to the heterogeneous nature of concrete, strain under a

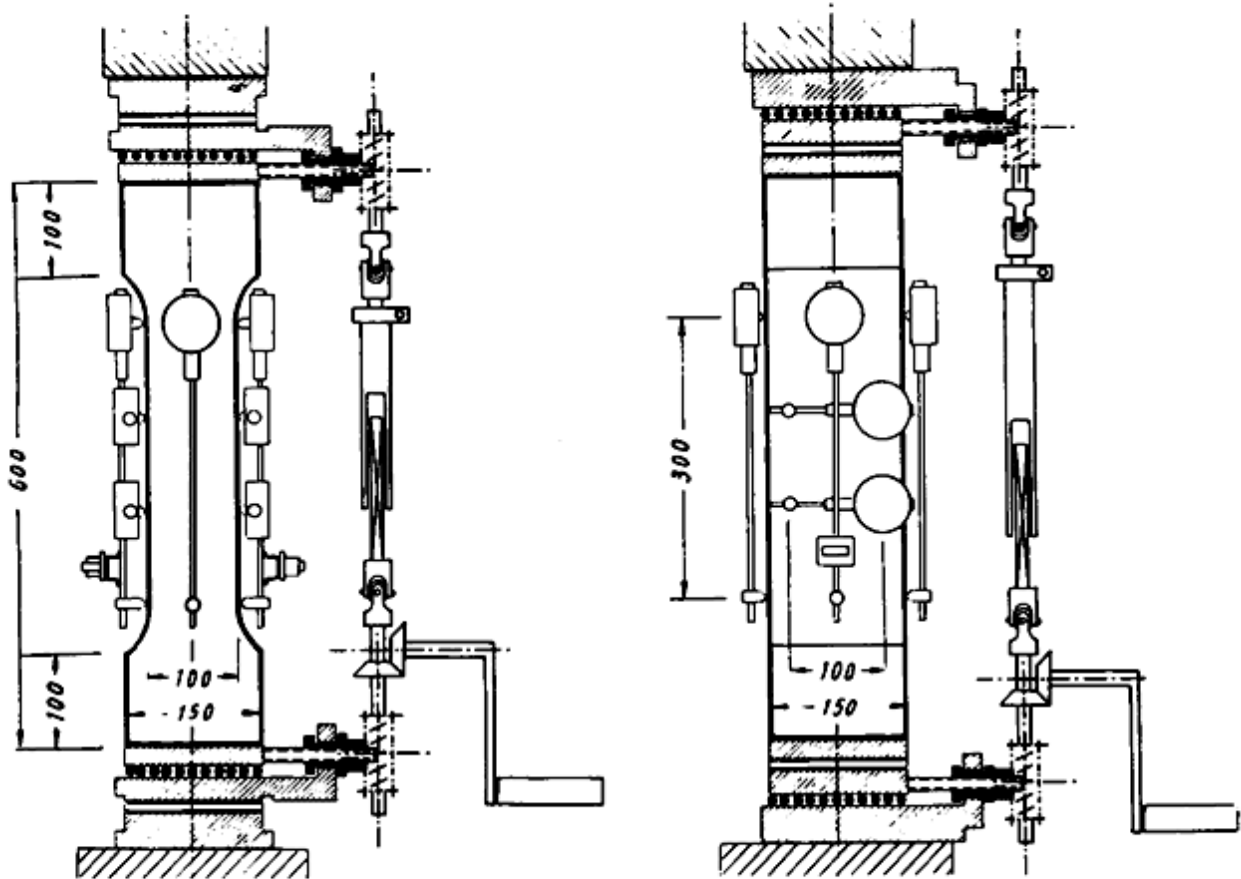


Fig. 2—Test arrangement and centering device (dimensions in millimeters). Left—Front view. Right—Side view

concentrically applied load is not necessarily the same on all sides of the test specimen. To eliminate this effect, the centering device shown in Fig. 2 was built into the testing machine to permit lateral displacement of the loaded test specimen in two directions with respect to the force axis. At all load levels, the position of the specimen was so adjusted by lateral displacements that strain on all four sides of the specimen at midheight remained equal. Such manual regulation becomes difficult at very fast rates of strain, and is too time consuming at very slow rates. This difficulty is eliminated by a testing machine, developed in the Munich laboratory, provided with electronically programmed controls and automatic recorders as shown in Fig. 3. Conventional testing machines are built in such a way that one has to apply a given load to the test specimen, and record the corresponding deformation. With the new machine, however, one can subject the specimen to a predetermined deformation, and record the corresponding load. The built-in programmed control makes it possible to increase the deformation at a constant rate. The machine then records automatically the desired stress-strain diagram.

Fig. 4 shows examples of the results obtained by the described method for concretes of a 3000-psi average strength and loaded 56 days after casting. The deformations shown in the diagram are not purely

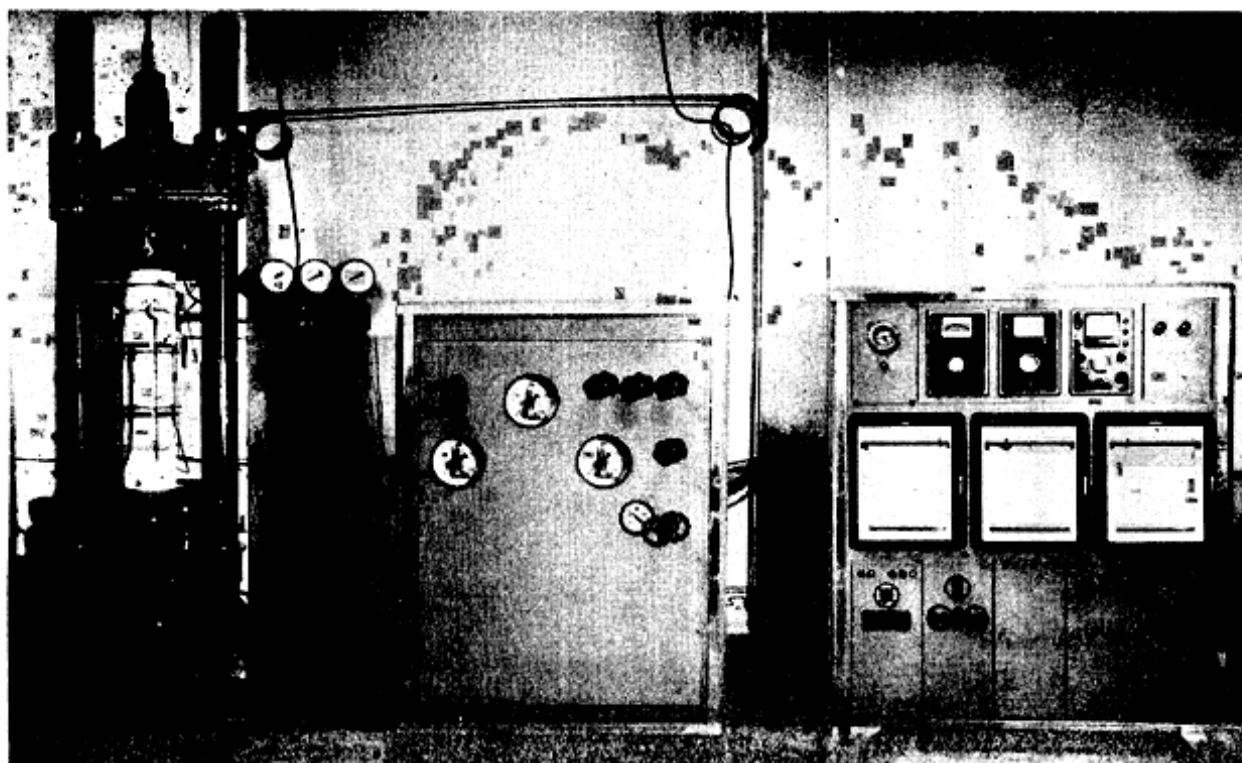


Fig. 3—Testing machine with electronically programmed control and automatic recorders

elastoplastic. The slower the rate of loading, the greater are the effects of creep and shrinkage. Naturally, there is a series of secondary factors in addition to those of strength and time, such as type of cement and cement content, grading and modulus of elasticity of aggregates, temperature, and moisture, which influence the stress-strain curve. Hence,

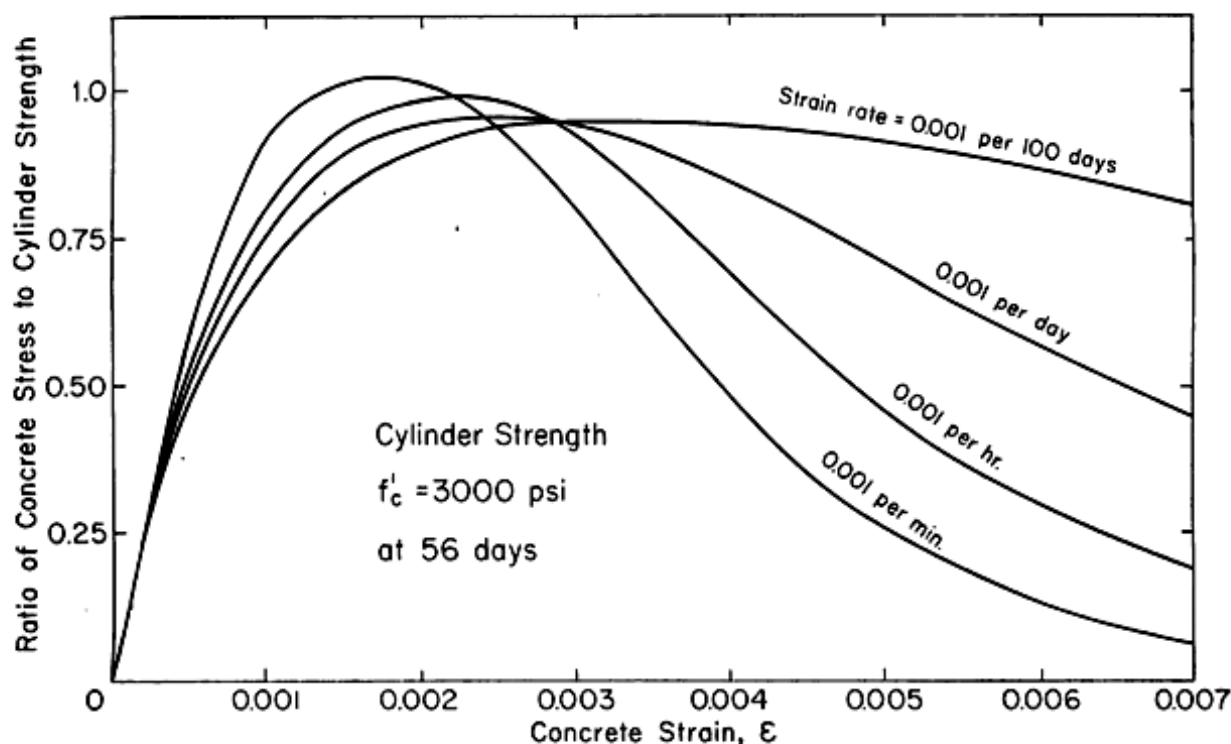


Fig. 4—Stress-strain curves for various strain rates of concentric loading

curves such as those shown in Fig. 4 may vary within certain limits. However, they will always follow the trend indicated by this diagram, which characterizes a predominating influence of time.

STRESS-STRAIN RELATIONSHIP IN FLEXURE

Seeking to establish the distribution of stresses in the concrete compression zone in flexure, it should first be considered that every "fiber" in this zone undergoes strain at a different rate. Assuming that cross sections remain plane, the rate of strain becomes proportional to the distance from the neutral axis. Furthermore, the desired stress distribution depends on the nature of load; for increasing load, on the rate at which the load is increased; for constant load, on the duration of loading.

In his paper,⁵ Rasch proposes that the stress distribution in the compression zone in flexure be derived from stress-strain curves obtained from concentrically loaded prisms. How this can be done is illustrated schematically below for an example of load increasing at constant rate of strain. The stress-strain curves in Fig. 4 are used as a basis.

Fig. 5 shows schematically the derivation of the stress-strain relationship in the concrete compression zone in flexure. It is determined by the requirement that the strain of every fiber in the flexural compression zone is attained in the same interval of time, 1 hr in the chosen example. The stress corresponding to strain of 0.001 must then be selected from that stress-strain curve in Fig. 4 which corresponds to a deformation rate of 0.001 per hr. Similarly, stresses for strain of 0.003 and 0.005 are obtained from the stress-strain curves which were deter-

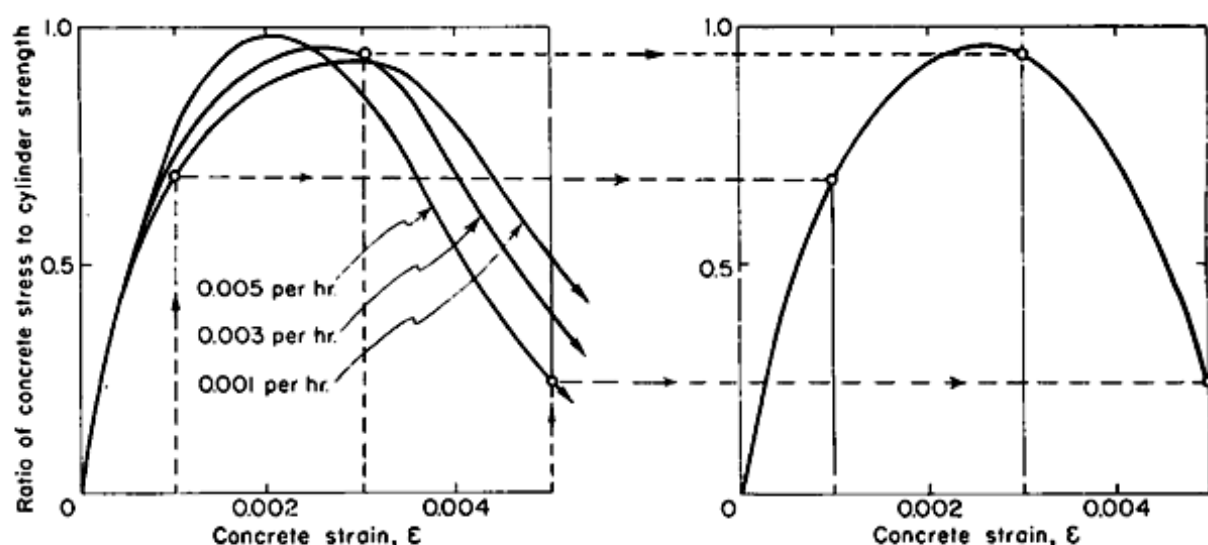


Fig. 5—Determination of stress-strain relationship in flexure (schematic only): (left) Stress-strain curves for concentric compression and various strain rates; (right) Stress-strain relationship for eccentric compression after 1 hr of loading at constant strain rates

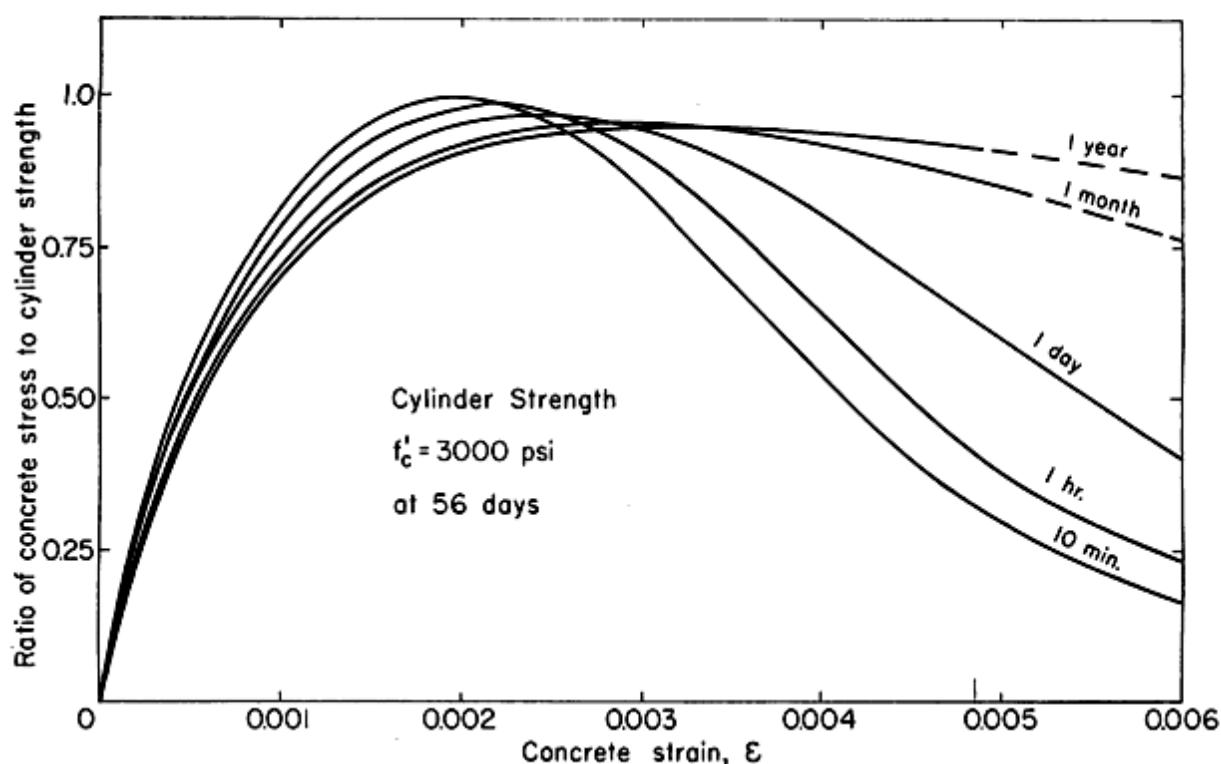


Fig. 6—Stress-strain relationships for eccentric compression after various durations of loading at constant strain rates

mined at strain rates of 0.003 and 0.005 per hr, respectively. When the stress values determined in this manner are plotted against the corresponding strains, the stress distribution for the compression zone in flexure is obtained. This applies for all loading conditions attained in 1 hr in the various fibers, under constant yet different rates of strain. The magnitude of the strain in the extreme fibers is determined by the given magnitude of load.

Several relationships are presented in Fig. 6, obtained in the above manner for various loading durations. All curves apply to the case of load increasing at constant strain rate and for an average concrete strength of 3000 psi at 56 days. These curves show clearly how important the effect of time is on the behavior of the compression zone in flexure. With decreasing rate of straining, the value of maximum stress decreases gradually. The effect of creep, however, causes a rise of the descending branch of the stress-strain curves.

The described proposal for the determination of a basic law of stress distribution pre-supposes that, for each rate of strain in the various fibers of the flexural compression zone, there appear the same stresses as in corresponding fibers of a concentrically loaded prism. This need not be strictly true in reality, because a mutual interaction of the variously deformed fibers of the compression zone in flexure may be possible due to transverse deformation. In any case the resulting errors are small—as proven by comparative tests—and do not sub-

stantially change any derived conclusions. They can be neglected in favor of a systematic study of the time factor.

COMPRESSIVE STRAIN IN EXTREME FIBERS

An important question must be answered at this stage: for an individual case, what are the values of compressive strain in the extreme fibers according to the new laws of stress distribution? This question has a simple answer: In every load test the strain in the extreme fibers is always that which will yield the required internal moment. The ultimate load is that corresponding to the maximum attainable value of the internal moment.

Fig. 7 demonstrates how the stress law can be analyzed with this aspect in mind. For a definite cross section of the compression zone in flexure and a chosen position of the neutral axis (Fig. 7 concerns a rectangular cross section and $c/d = 0.4$), the resisting moment is plotted as a function of the strain in the extreme fibers. To determine the magnitude of the internal moment, the stress block factor α and the coefficient k_2 are used to compute the magnitude and position of the concrete compressive force. These coefficients can be derived for any assumed value ϵ_c of the strain in extreme fibers from the stress distributions shown in Fig. 6. The curve of the relative internal

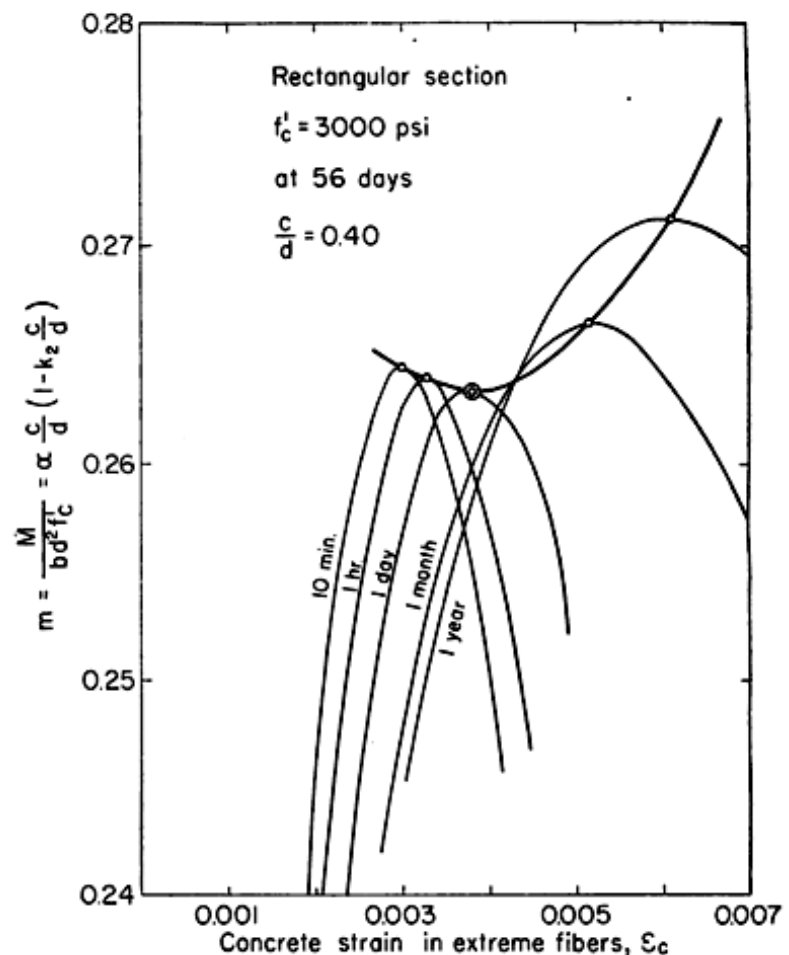


Fig. 7—Resisting moment as a function of strain and time

moment of the compression zone about the centroid of the tensile steel,

$$m = \frac{M}{bd^2 f_c} = \alpha \frac{c}{d} \left(1 - k_2 \frac{c}{d} \right) \dots\dots\dots (1)$$

shows a clearly defined maximum in Fig. 7 for each loading duration which maximum corresponds to the ultimate moment, M_u . The corresponding strain in the extreme fibers is the ultimate strain, ϵ_u .

Fig. 7 further shows that the stress distributions applying to different loading durations lead to different values of ultimate moment and ultimate strain. Joining the various ultimate moments by a curve shown as a heavy line in Fig. 7, the dependence of the ultimate moment on duration of loading is seen. This curve usually shows a clear minimum. Hence, assuming that load is increased in such a manner that the rates of strain in the various fibers remain constant with time, there exists a definite duration of loading which leads to the lowest ultimate moment.

EFFECT OF POSITION OF THE NEUTRAL AXIS AND OF SHAPE OF CROSS SECTION ON ULTIMATE STRAIN

The results shown in Fig. 7 apply to one chosen position of the neutral axis only and to a rectangular cross section. When the same computations are carried out for different positions of the neutral axis and for various shapes of cross section, indications are obtained regarding

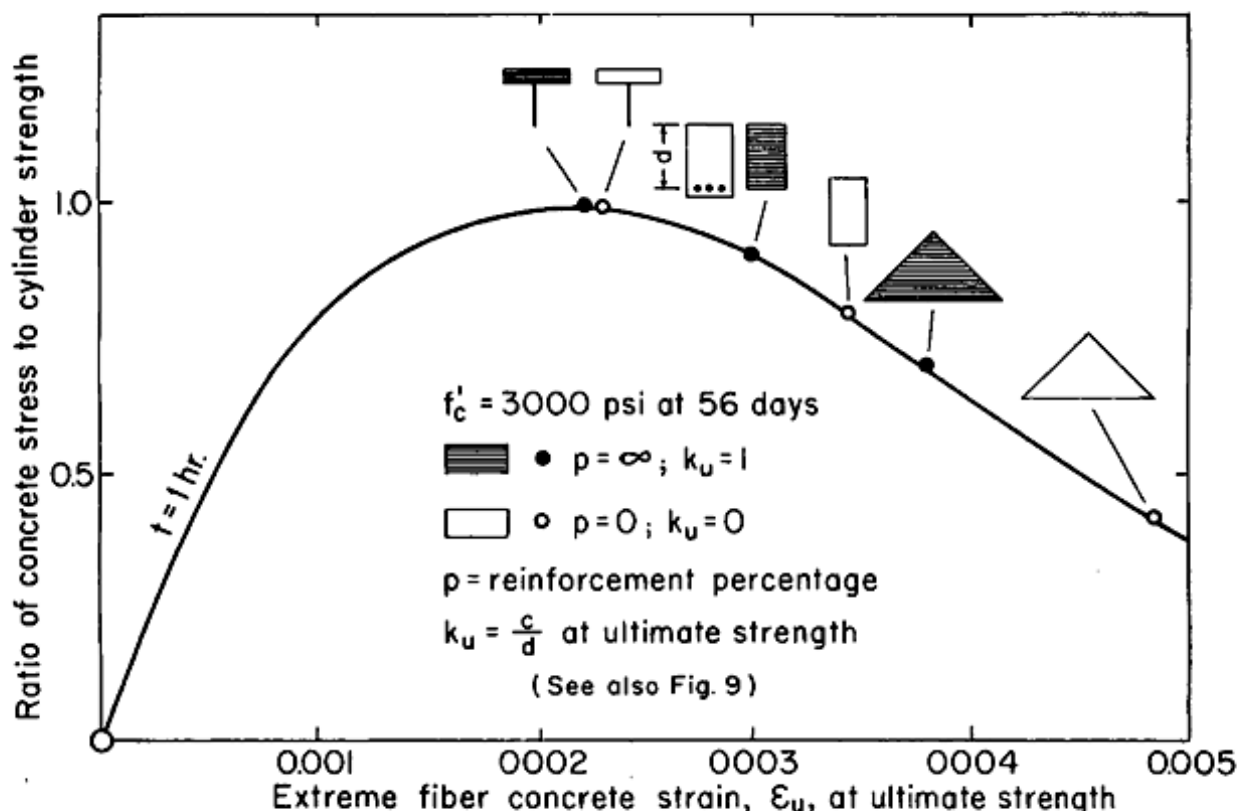


Fig. 8—Ultimate strain as a function of cross section and position of neutral axis

the degree to which the extreme fiber strain and the stress distribution at ultimate strength depend on these variables.

Examples of the results of such investigations are shown in Fig. 8. It shows extreme fiber strains at ultimate strength for several typical cross sections after 1 hr of loading and for an average concrete strength of 3000 psi at 56 days. The two mathematically extreme cases of position of the neutral axis were considered. The solid circles in the figure represent the case where the neutral axis is located at the centroid of the tension steel, the open circles denote the case when it lies at the upper edge of the cross section. In actual cases involving bending of reinforced concrete beams, the neutral axis will be between these two extreme positions. Fig. 8 shows clearly that the shape of the cross section has a decisive effect on the value of ultimate strain. For a triangular compression zone, a case which often occurs in biaxial flexure of columns, the ultimate strain is twice that for a T-beam. When the neutral axis is located at the centroid of the tension steel, this can be

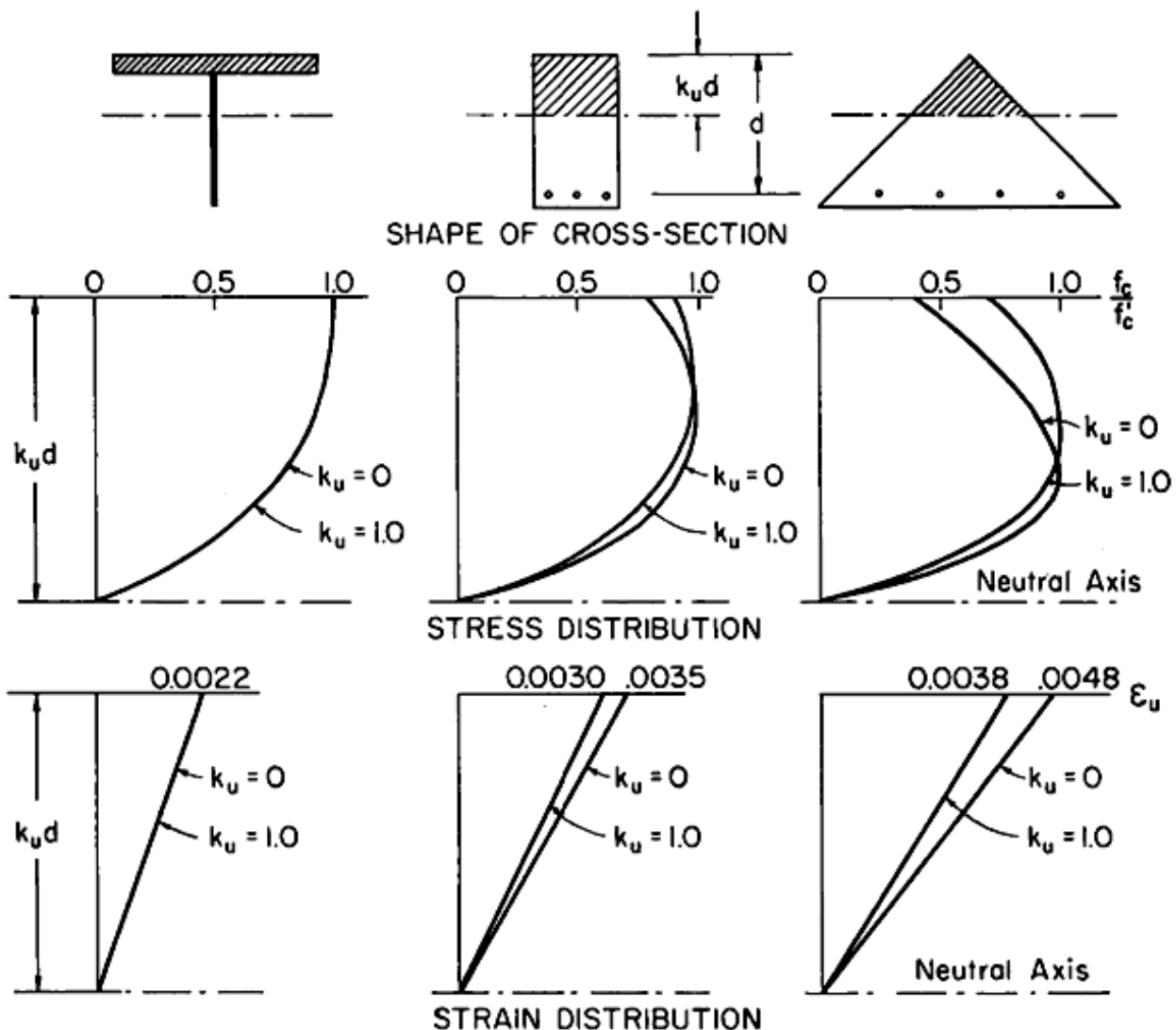


Fig. 9—Strain and stress distribution at ultimate strength after 1 hr, $f'_c = 3000$ psi at 56 days

qualitatively understood by the stress distribution shown in Fig. 9. For the idealized T cross section, most of the compression zone area is located in the upper flange, so that maximum internal moment occurs for that extreme fiber strain which gives maximum stress in the flange. For the triangular cross section, however, a major portion of the compression zone is located closer to the tension steel. Hence, maximum internal moment occurs for a relatively large extreme fiber strain giving maximum stress at some distance below the apex of the triangle. This theoretical deduction was confirmed by tests.

Fig. 8 also shows that the position of the neutral axis is of marked influence. This effect is least for T-beams and greatest for a triangular compression zone, which can be understood as follows. In an idealized T cross section, the magnitude of the lever arm of the internal forces is almost independent of the position of the neutral axis. Thus, at ultimate load, the strain in the extreme fibers is always close to that which yields the maximum internal compressive force. Conditions are different for a triangular compression zone. The magnitude of the ultimate moment is strongly affected by the length of the lever arm of the internal forces as well as by the magnitude of the internal

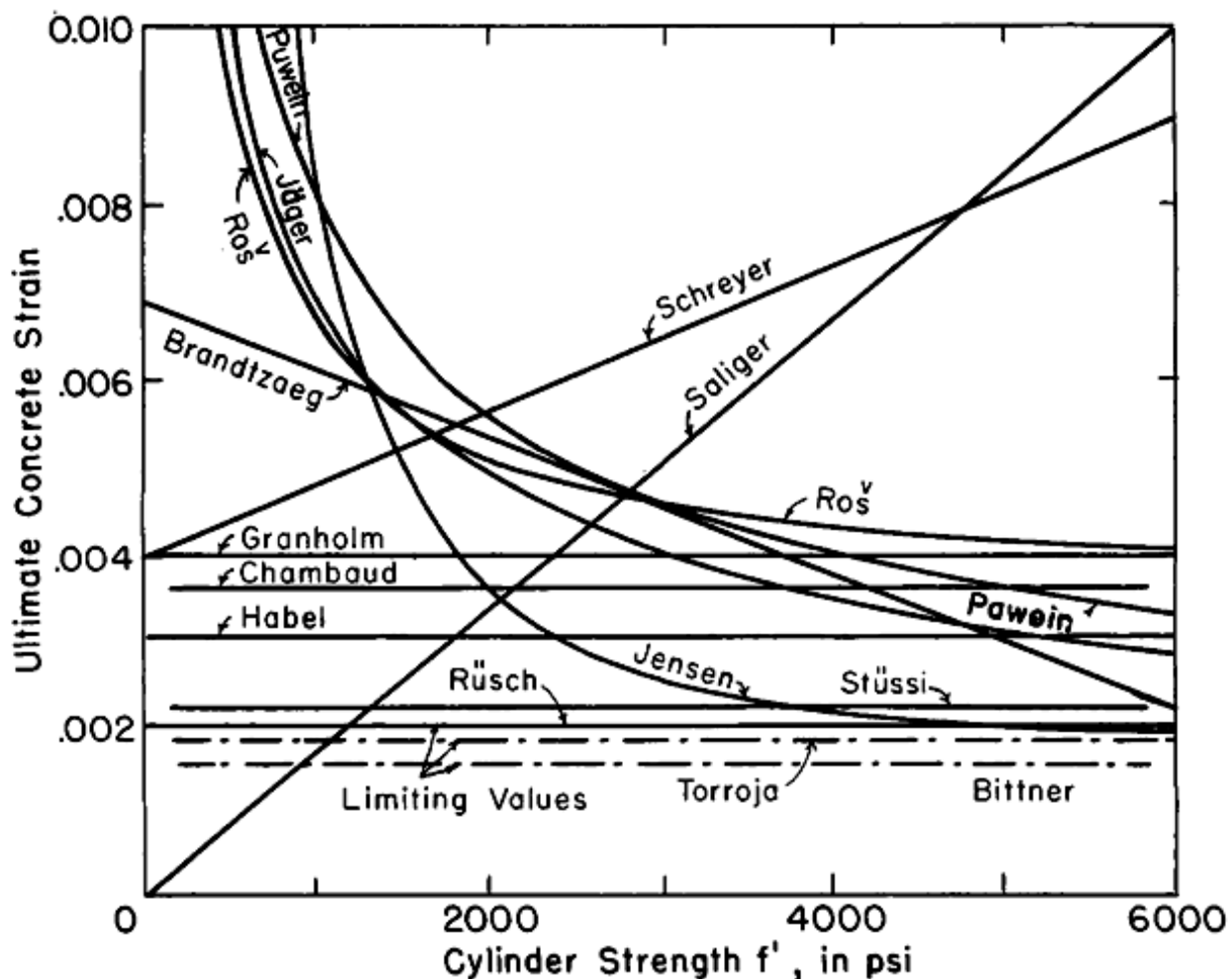


Fig. 10—Ultimate strain-concrete strength relationships

compressive force. In a rectangular cross section the position of the neutral axis still has an appreciable effect on ultimate strain.

The values reproduced in Fig. 8 and 9 apply to average concrete strength of 3000 psi and a rate of deformation at which failure takes place in 1 hr. In spite of this limitation, the value of the ultimate strain in the extreme fiber varies from about 0.0022 to 0.0048. If other concrete strengths and other rates of deformation are considered, even more pronounced differences may be expected.

A very important point is arrived at here. Most ultimate strength design theories advanced heretofore started out from the assumption that the stress distribution in the flexural compression zone, as well as the value of ultimate strain, were constant or at most dependent on concrete strength. In reality, however, these important design quantities are affected not only by concrete strength, but even to a greater degree by the *rate of loading*, the *position of the neutral axis*, and the *shape of the cross section*.

This qualitatively explains the wide divergence of the values of ultimate strain arrived at on the basis of earlier theories published by various authors, as shown in Fig. 10. It can even be argued that all these reported values, though apparently contradictory, can actually occur side-by-side. They were probably recorded under widely different conditions, and the fundamental error consisted in generalization.

EFFECT OF SUSTAINED LOADS

This discussion has so far dealt with a loading method characterized by a constant rate of strain. Even at very slow strain rates, therefore, maximum load exists only for a very short time period. This loading method is close to conditions existing in laboratory tests of structural specimens. The loading of actual structures generally takes place in a more unfavorable manner. In such structures, the load is applied relatively quickly and is then held constant.

The difference between these two types of loading is schematically illustrated in Fig. 11. The curves drawn with dashed lines correspond to loadings at constant strain rates. The rates shown correspond to failure after 1 hr, 1 day, and 3 months. The curves drawn by full lines correspond to loads applied in about 20 min and then held constant. It is seen that, for failure after a given period of time, the constant loads lead to somewhat lower failure loads than loading at constant strain rates. The investigations described below contribute to the study of these phenomena.

For some years the Munich Materials Laboratory has conducted tests of the effect of sustained load on the strength and deformation of concrete.^{6,7,8} Difficulties in keeping a relatively high load constant over

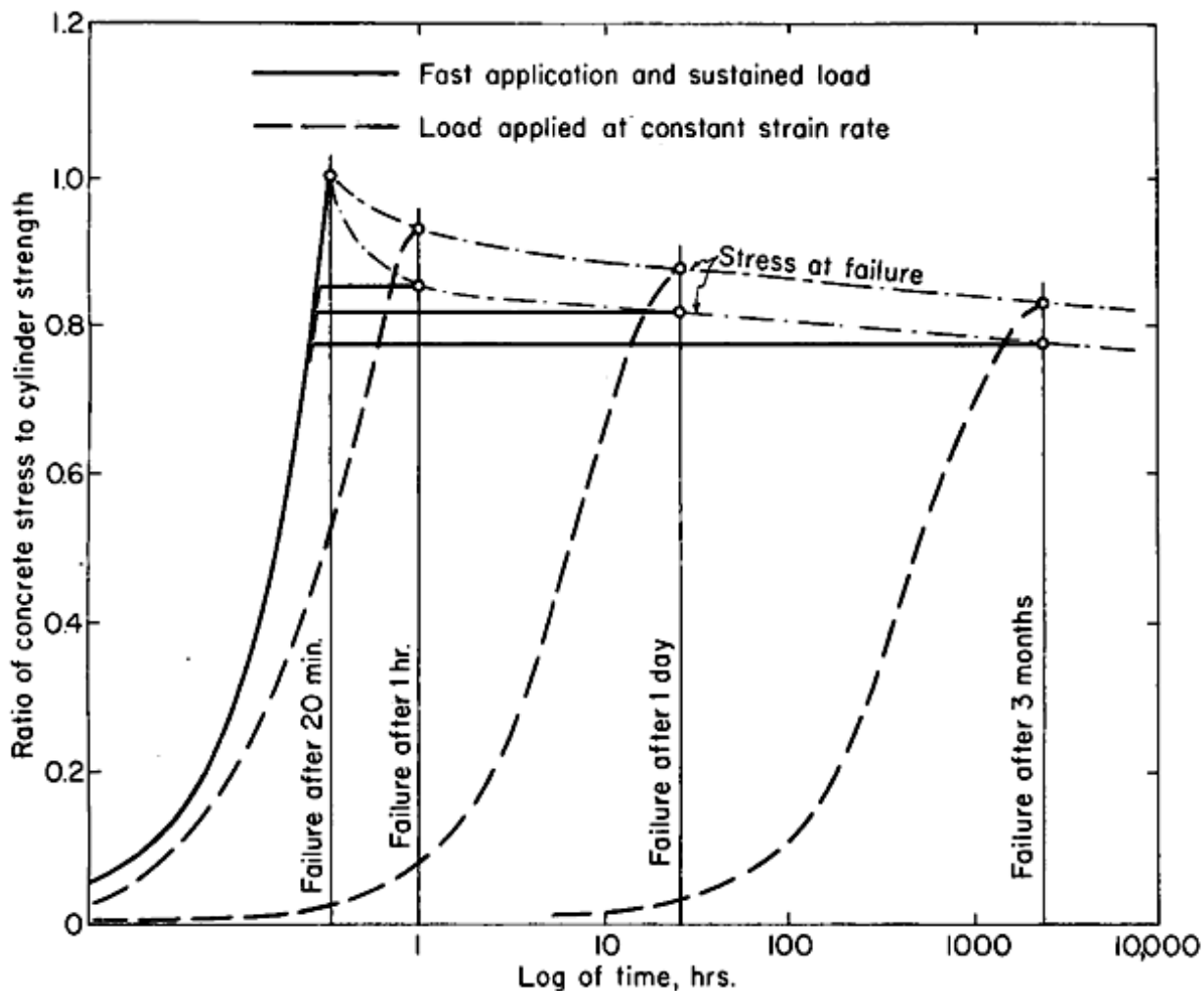


Fig. 11—Influence of type of loading on ultimate strength (schematic behavior of concentrically loaded concrete prisms)

a long period of time, even when concrete contracts under creep, were overcome by the development of a hydraulic loading arrangement such as is shown diagrammatically in Fig. 12. The piston rests on a rubber capsule which is connected to a constant pressure source. Piston leakage is eliminated, and the load can be kept constant practically without attendance. Eccentricity of loading can be varied by the hand crank arrangement shown, thus displacing the specimen laterally with respect to the force axis. Deformation was measured by mechanical strain gages.

A climate-controlled testing laboratory was used, in which a number of test specimens were subjected to load simultaneously. In these tests several identical specimens were subjected to concentric sustained load. The magnitude of load was varied for individual specimens. Its ratio to the ultimate load in a short-time test was designated as degree of loading. In this manner, the load can be determined at which the test specimen will just be able to sustain over an infinite length of time without breaking. The corresponding average compressive stress is called the sustained load strength. In addition, one observed increases in

deformation, i.e., creep under very high degrees of loading. Fig. 13 and 14 show selected results of these investigations for concentric loading and concrete of a 5000 psi average strength. The eccentricity of load was varied in other tests series.

Fig. 13 shows the influence of the degree of loading on the deformation and time elapsed up to failure. All specimens were concentrically loaded 56 days after casting. The failure in a conventional short-time test occurs in about 20 min at an ultimate strain of about 0.0025. For specimens subjected to a sustained load with degree of loading less than one, two families of curves with different characteristics are obtained. As long as the degree of loading is higher than that corresponding to the sustained load strength, the deformations eventually increase rapidly and lead to failure. For loading below the sustained load strength, the deformation curves become stabilized and approach limiting values of strain.

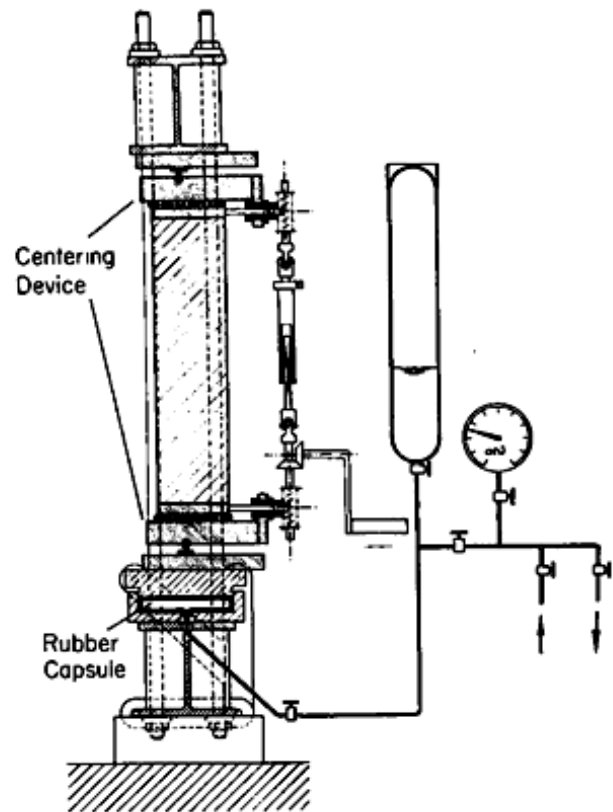


Fig. 12—Testing arrangement for sustained load tests

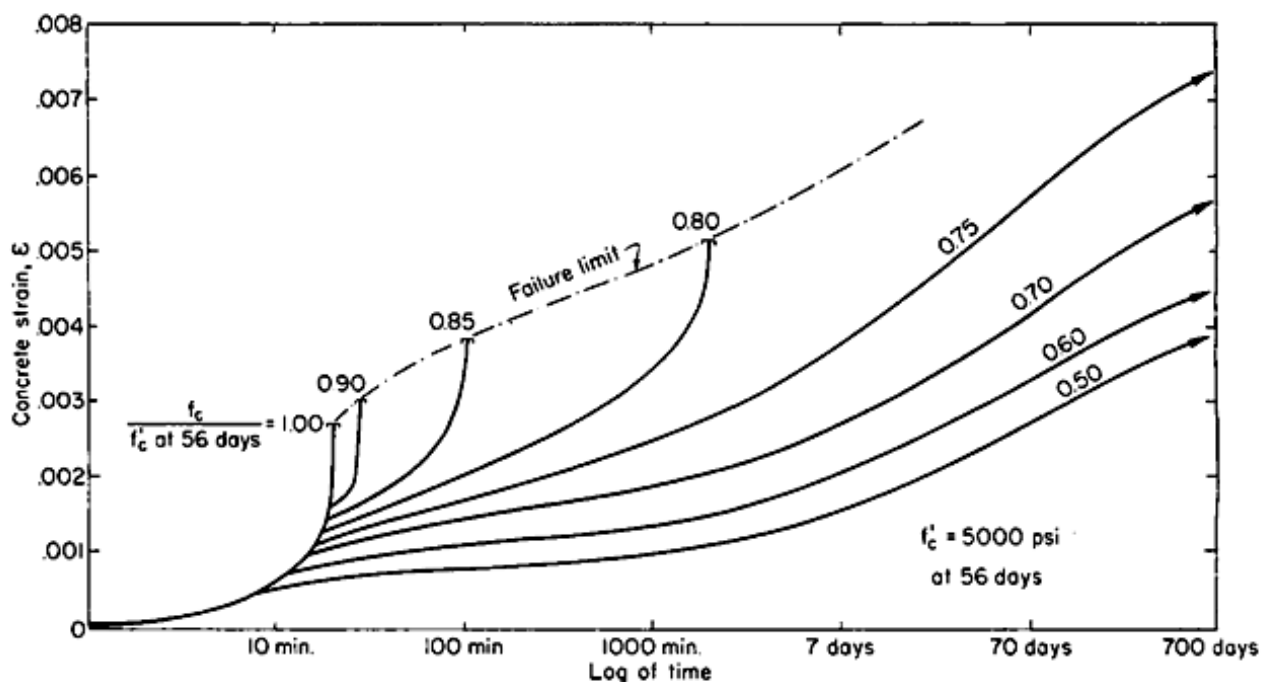


Fig. 13—Strains under sustained load applied at concrete age 56 days (concentric loading of prisms at 56 days)

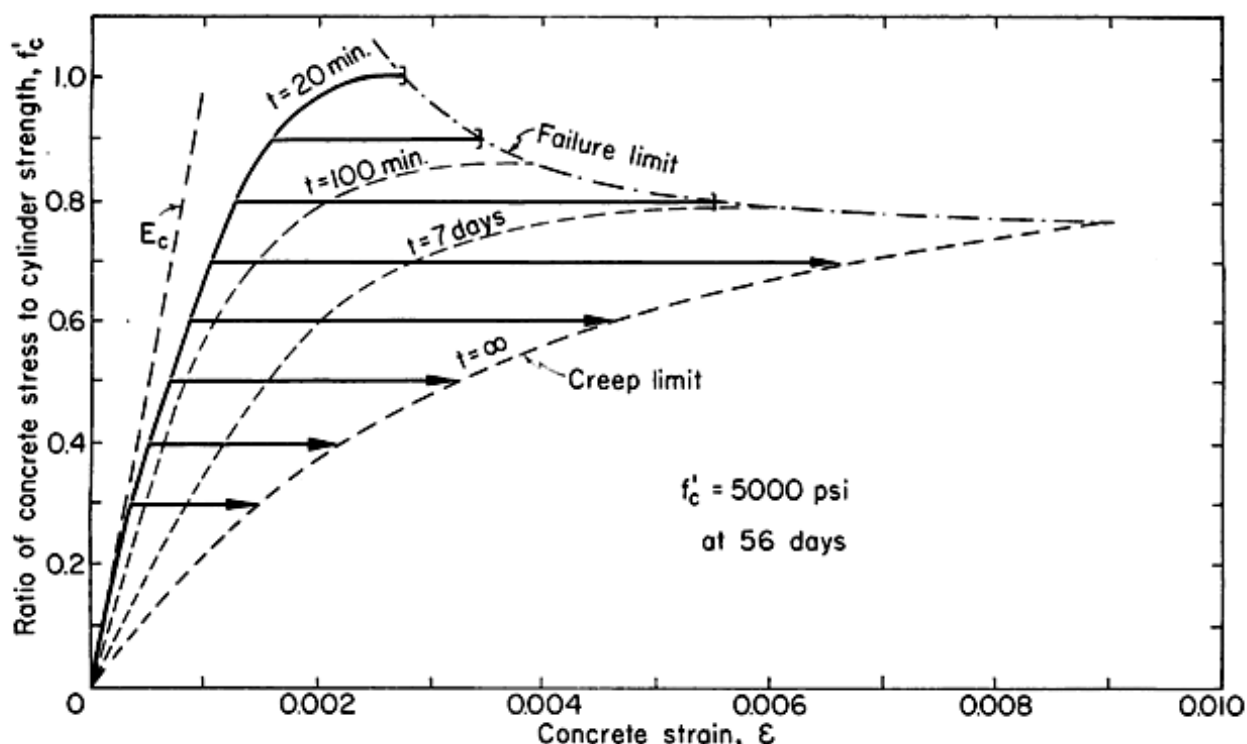


Fig. 14—Influence of load intensity and duration on concrete strain

The same results are given in Fig. 14 in terms of curves for applied load versus strain with time after loading at an age of 56 days as a parameter. It can be expected that the limiting line on the left of the diagram will become close to a straight line for extremely short durations of loading, until finally it will coincide with the elastic straight line relationship denoted E_c in the figure. On the lower right the diagram is limited by the creep deformations corresponding to an infinite duration of loading. At the top, the diagram is limited by the failure line, which shows decreasing strength for increasing load duration. The two parameter curves shown between these limits correspond to conditions after 100 min and after 7 days, respectively. The limiting lines of the diagram described above, enclose all possible relationships between stress and strain.

The Munich tests have shown that sustained load strength of a concentrically loaded concrete specimen amounts to at least 75 percent, and on the average to about 80 percent of the strength determined in a short-time test. The short-time strength is then defined as the strength of an identically cast and identically old specimen, which remains without load and is tested in a standard short-time test of about 10 min duration at the time when the twin specimen under sustained load has collapsed. This short-time strength depends on age and storage conditions and is usually greater than the strength at the time of loading which is used as a basis in Fig. 13 and 14.

The ratio of sustained-load strength to short-time strength is, according to our evidence, independent of concrete strength. In accordance with the chosen definitions it is also fairly independent of concrete age at

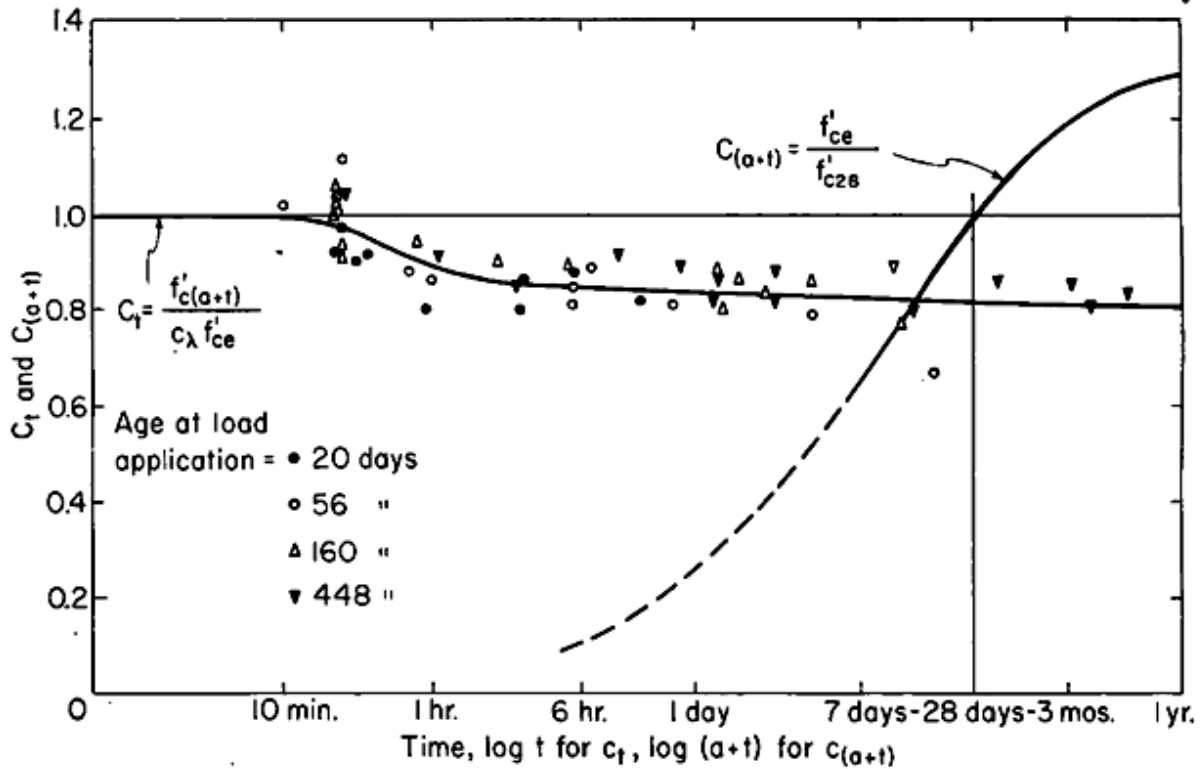


Fig. 15—Effects of time on strength

application of sustained load. However, since short-time strength increases with time after casting, the time elapsed until failure still has a pronounced effect on the absolute value of the sustained-load strength.

Concrete loaded shortly after casting is subjected to two different effects. The strength reduction caused by sustained load is counteracted by the strength increase with time. As the strength reduction due to sustained loading is particularly pronounced immediately following application of load, failure of a young concrete constitutes a danger only during the first days after load application. The effect of additional hardening becomes predominant thereafter. In contrast to this, for a very old concrete which has reached practically its full strength before it is loaded, failure under sustained load may occur after very long periods of loading. This effect of age at loading can be approximately expressed by the following relation, set up on the basis of the test findings shown in Fig. 15 and 16. The strength of a concrete failing under sustained load at the

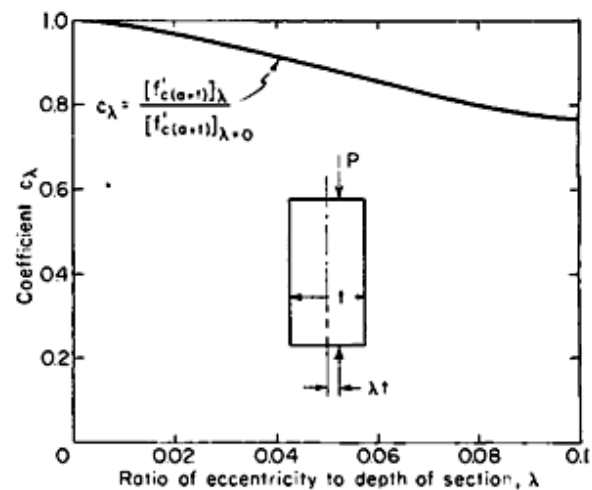


Fig. 16—Effect of eccentricity on strength

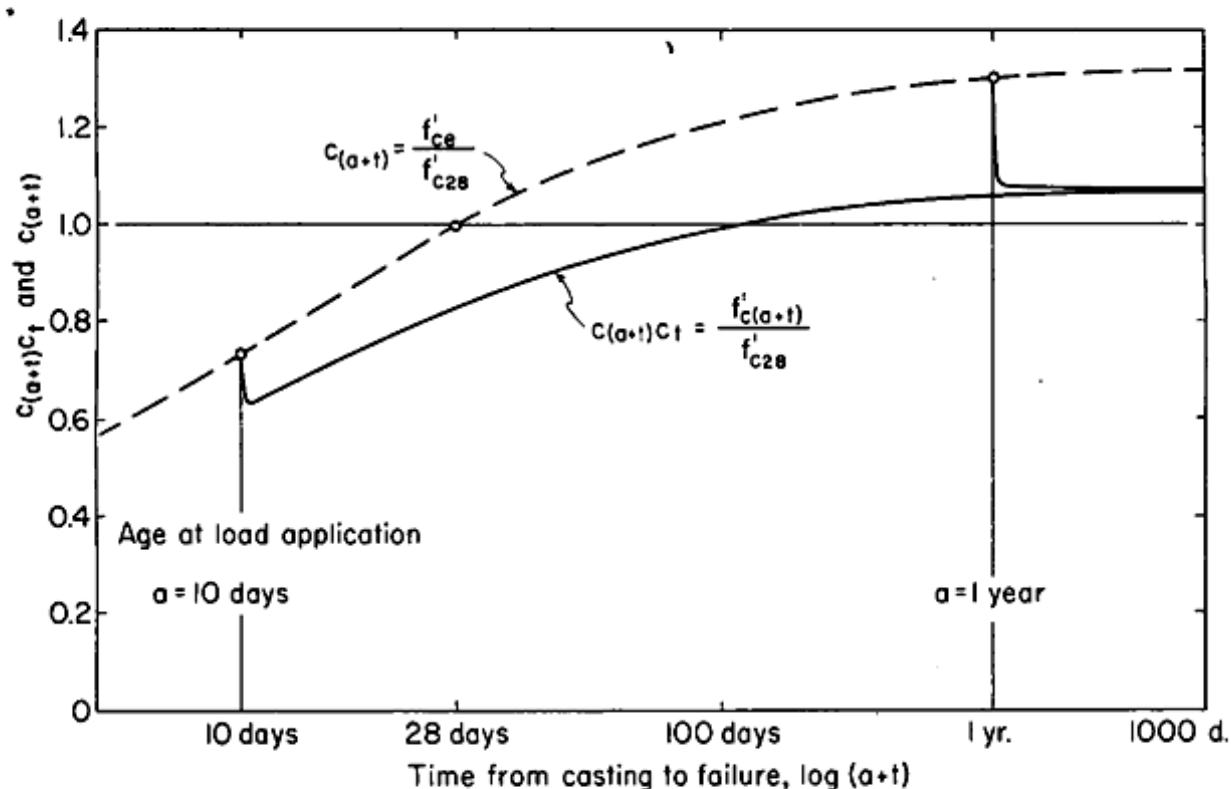


Fig. 17—Effect of age at load application on sustained load strength

time t days after loading at an age of a days is:

$$f'_{c(a+t)} = f'_{c28} c_{(a+t)} c_t c_\lambda = f'_{ce} c_t c_\lambda \dots\dots\dots (2)$$

in which f'_{c28} represents the concrete strength at the age of 28 days; a denotes the age of concrete at the beginning of sustained load application; t is duration of load after the full load (applied in a period of 20 min) has been reached; f'_{ce} is the short-time concrete strength at an age of $(a + t)$ days; and λ is the relative eccentricity of the load $\lambda = e/t$. In this manner, the effects of continued hardening and of eccentricity of load are expressed by the coefficients $c_{(a+t)}$ and c_λ , which can be obtained directly from experimental data. The values of the coefficient c_t , expressing the influence of the sustained load, were derived by means of Eq. (2) from sustained load test data. The curve to the right in Fig. 15 shows the effect, $c_{(a+t)}$, of continued curing on short-time strength for a concrete with a 28-day strength of 4300 psi. The flat curve beginning to the left expresses the effect of sustained loading, c_t , and was determined for sustained loadings applied from 20 to 448 days after casting. Fig. 16 shows the effect, c_λ , of eccentricity on the average compressive stress at failure. The tests indicated that c_λ is independent of the duration of loading. Hence, values determined with particular care in short-time tests were used to develop the relationship shown in Fig. 16.

Fig. 17 reproduces results derived from Eq. (2) for two groups of concentrically loaded test specimens ($\lambda = 0$; $c_\lambda = 1.0$), loaded at ages

of 10 days and 1 year. The selected logarithmic scale provides a good general trend, but does not reveal the details of strength changes occurring immediately after loading. Therefore, the same values were plotted in Fig. 18 on a larger time scale and as a function of duration of load. This diagram reveals clearly that the lowest strength is attained in the young concrete after a loading duration of 6 hr, while no minimum is apparent for old concrete even after a loading duration of several years.

The interrelationship between the sustained load strength, the age of concrete at application of load, the duration of loading, and the eccentricity of the applied load has been discussed. The question of deformation existing at failure is a more difficult problem. The failure does not occur suddenly, but it is a result of a gradual destruction of the internal structure of the material accompanied by a rapid increase of the deformation as shown in Fig. 13. Hence, it is difficult to give a reliable value for the deformation at ultimate strength. The test values vary within a wide range and apply to a stage in which the deformations already have reached values that are excessive in terms of practical usefulness.

Under these circumstances it is suitable for design purposes to consider a state of deformation which precedes failure. This can be done in various ways, for example, one could consider the deformation just at the onset of its rapid increase, indicating that failure is imminent. The writer feels that a suitable choice of deformation is that which exists at one-half of the loading duration to failure in sustained load

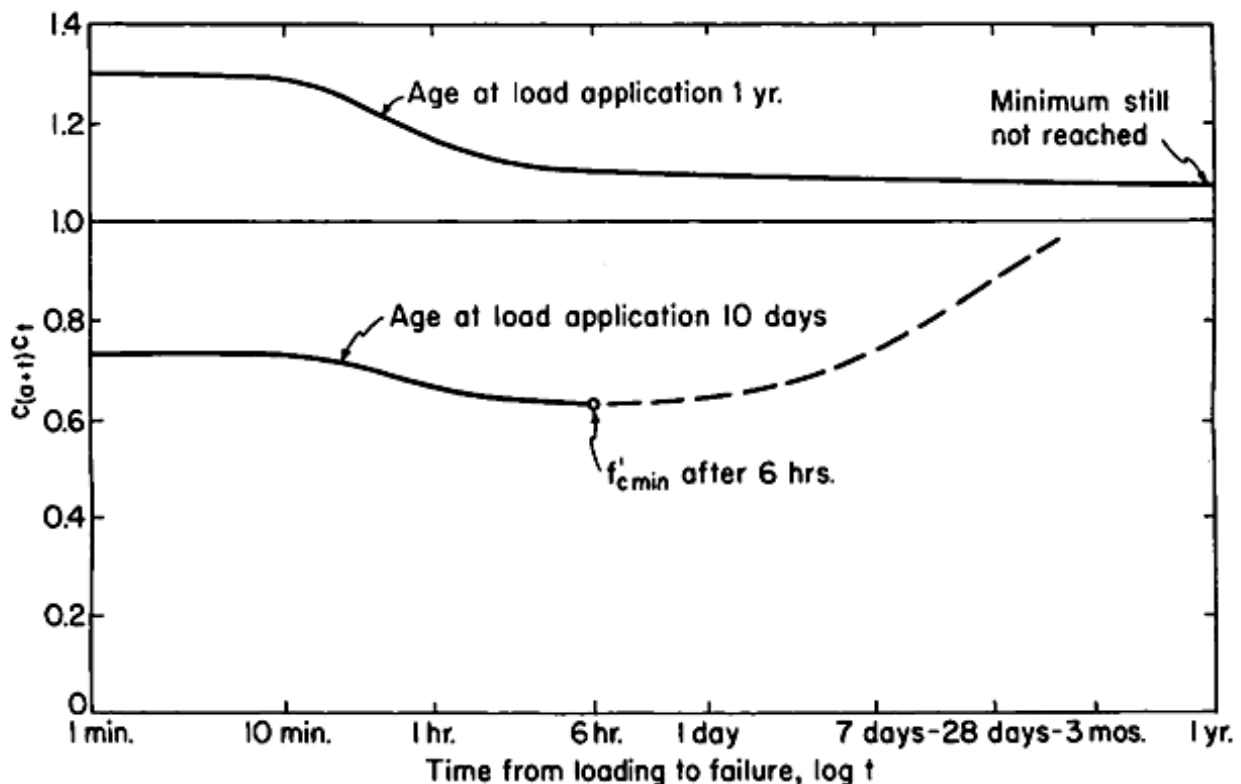


Fig. 18—Influence of time on strength under sustained concentric load

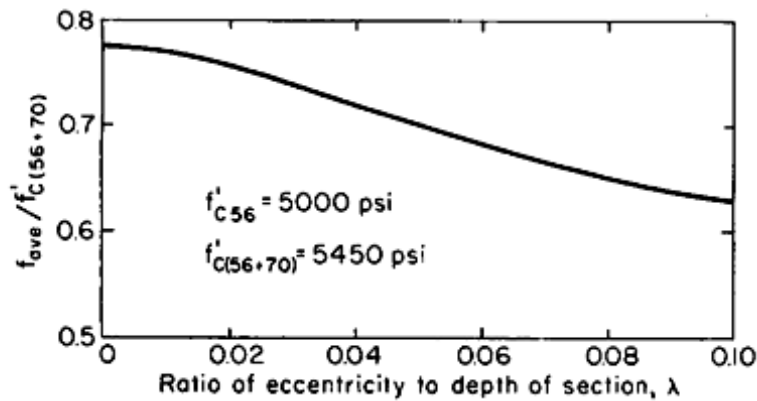


Fig. 19 — Average stress at ultimate eccentric sustained load

tests. As another possibility deformations to be used in design could be obtained by a test, in which the degree of loading is below the sustained ultimate strength, say 90 per cent.

It is not intended to discuss the advantages and disadvantages of such possibilities here. This would be worthwhile only if sufficient experimental data were available, so that the relative merits of the various methods could be evaluated. In the following, therefore, only the basic concepts of the new approach will be presented. The principal reason for selecting the deformation at one-half the time to failure is that sufficient experimental data were available from sustained load tests of 70 days duration between loading and failure.

Fig. 19 and 20 reproduce some results of the eccentric sustained load test series of concrete prisms which results are used as a basis for the present formulation of flexural theory. Fig. 19 shows the relation-

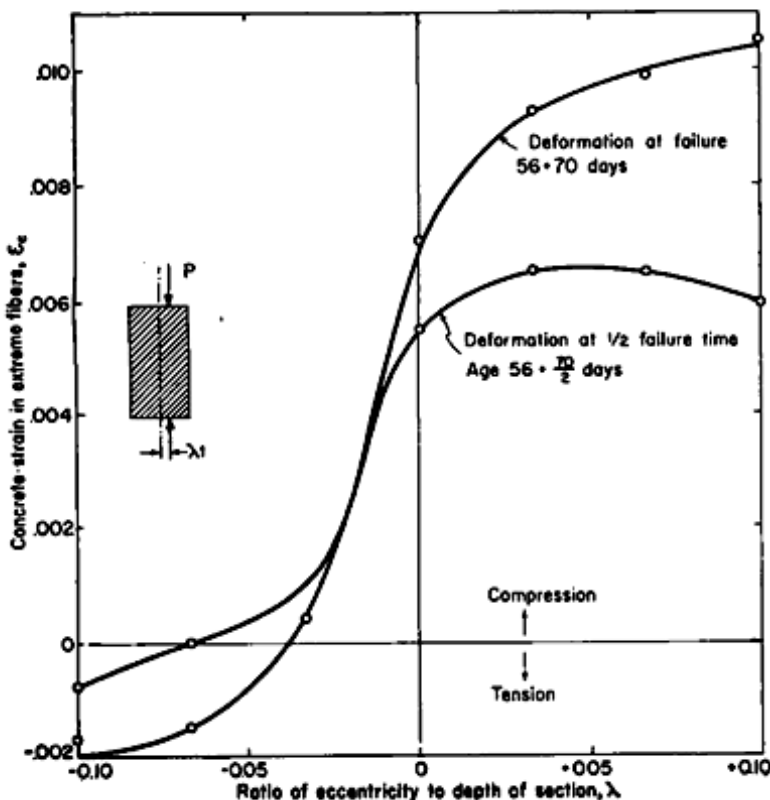


Fig. 20 — Strain in extreme fibers under sustained load

ship between load eccentricity and the average compressive stress causing failure after 70 days under sustained load. The load was applied 56 days after casting. The corresponding edge deformations are shown in Fig. 20 for load duration of 35 and 70 days, that is, for half the failure time and the complete time to failure.

In Fig. 19 and Fig. 20 the deformation developing at both edges and the corresponding average value of the stresses leading to failure after a duration of loading of 70 days can be read off for variable eccentricity. It was attempted to derive a stress-strain relationship which would correlate these test results. To this end a stress diagram limited by the two edge deformations was drawn for each value of eccentricity. The area and center of gravity of the diagram must conform to the measured values. As a first attempt diagrams were used whose upper boundaries were parabolic. The boundary lines shown in Fig. 21 fit rather well into a continuous stress-strain envelope. By trial and error better curves can be found as more test results become available. The remaining deviations will be tolerable and to a large extent attributable to unavoidable scatter of test results.

Fig. 22 presents the derived stress-strain envelope which applies for one-half the load duration in tests carried out on concrete which failed after 70 days' duration of sustained load, applied 56 days after casting.

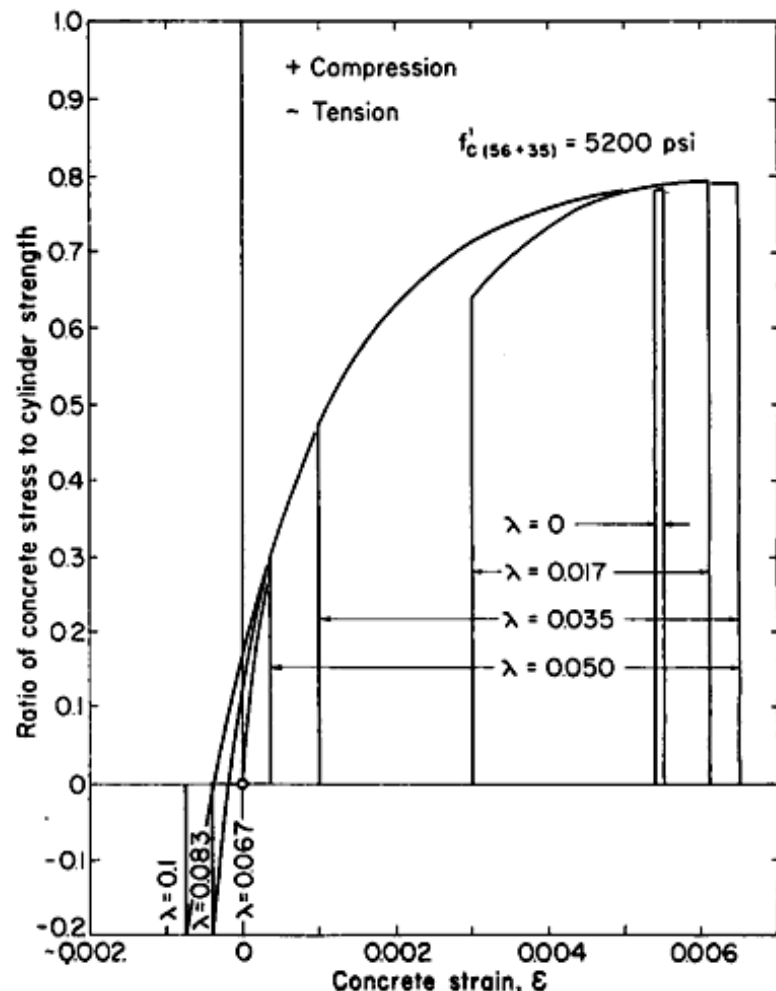


Fig. 21 — Stress-strain relationship from eccentric load tests at one-half failure time

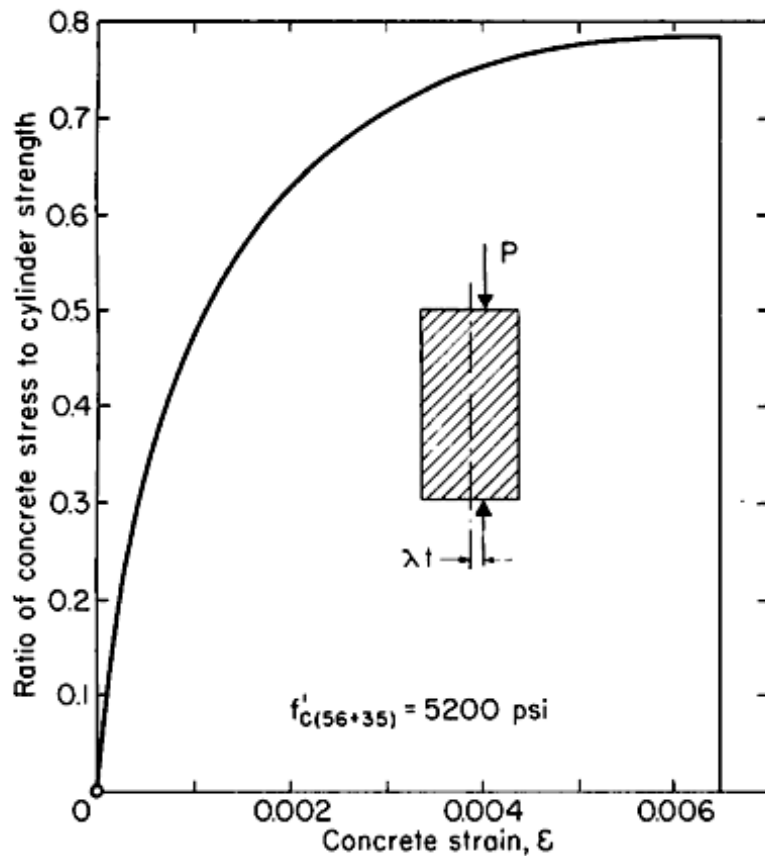


Fig. 22 — Probable stress-strain relationship from sustained load

This curve establishes another basic law of stress distribution which permits study of strength in the compression zone of structural members as a function of shape of cross section and position of the neutral axis. This can be carried out in the same manner as described in the present paper for stress-strain curves derived for constant rates of deformation.

The curve of Fig. 22 applies only to an age at loading of 56 days and a duration to failure under sustained load of 70 days. In the same manner one can, of course, by further experiments find curves which would apply to other ages, loadings, and load durations.

PRESENTATION OF THE RESULTS IN A DIAGRAM

The author suggested in 1950⁹ plotted the values required in ultimate strength design of rectangular cross sections as a function of the reduced moment of the internal concrete compressive force about the centroid of tensile reinforcement: $m_u = M_u/bd^2 f'_c$. Two coefficients are plotted as ordinates which define values at ultimate strength of the position of the neutral axis ($k_u = c/d$), the lever arm of the internal forces ($j_u = j_u d/d$), and also the strain (ϵ_{su}) in tensile reinforcement.

Fig. 23 shows the values of these coefficients at ultimate strength for a case of rectangular cross section and average concrete strength of 5000 psi at 400 days for constant strain rate, and at 56 days for sustained load. The diagram also takes into account effects of time. Several cases of loading at constant rate of strain were considered, the time elapsing to

failure being 10 min to 1 year. In addition, the case of sustained load applied at the age of 56 days and held constant to failure at 70 days was considered. The following comments will serve to explain the diagram:

(a) Because the values $m_u = M_u/bd^2f_c' = (M_o + P_o e_o)/bd^2f_c'$ were selected as abscissae,* this diagram applies to the case of pure flexure as well as to the case of combined flexure and compression. In general, low m_u values correspond to pure bending, and high m_u values to combined flexure and compression.

(b) The lowest coefficient in the diagram for the lever arm of the internal forces is $j_u = 0.50$. The resultant of the internal compressive stresses then is at the center of the cross section, that is, the case is one of a concentrically loaded column.

(c) The coefficients k_u and j_u , which determine the position of the neutral axis and the lever arm of the internal forces, are least affected by duration of loading. The coefficient k_u increases with increasing duration of loading, since the strength reduction due to time is compensated for by a lowering of the neutral axis. This leads to a reduction of the lever arm of the internal forces, expressed by a reduction of the coefficient j_u .

(d) The strain in tensile reinforcement, ϵ_{su} , is most strongly affected by duration of loading.

CONCLUDING REMARKS

This paper presents only an outline of a new flexural theory. The author is well aware that this work has not yet come to a decisive conclusion, and that the proposed design method does not constitute a completed solution. Thus, for example, there may be divided opinions as to the selection of the loading state from which the deformations forming the basis for sustained load design are to be determined.

Naturally it is unthinkable that practical design should involve the effect of duration of loading in detail. Not only would such a procedure be much too laborious, but it must also be admitted that in most cases it cannot be foreseen at all what service loads a structure will actually be called upon to carry during its lifetime.

Under these circumstances one is forced to start out from the least favorable conditions which can normally occur. The diagrams shown above permit us to realize clearly that these least favorable conditions occur under long-time action of a constant load.

The safety of reinforced concrete structures is generally related to their strength at 28 days. According to the reasoning followed in this paper, failure under sustained load can occur in young concrete only during the first few days, as long as ordinary portland cement is used. Furthermore, the case of young concrete being subjected to high loads is possible in most structures due to so-called construction loads.

* M_u is internal moment of concrete force about centroid of tensile reinforcement at ultimate strength; M_o is moment of external forces about centroid of section; P_o is external axial force acting in centroid of section; and e_o is distance between tensile reinforcement and section centroid.

Fig. 24, although only for an average concrete strength of 4300 psi at 28 days. The final design chart should contain the three curves for each of several concrete qualities. The j_u curves will probably be so close together that they can be replaced by a single curve.

Such a diagram appears to offer the best opportunity to summarize in a simple form all the results of the theory of flexure developed here. Naturally, there are many other methods of presenting the quantities needed in everyday design, such as diagrams, tables, and simplified empirical formulas.

The advantage of a design chart of the type shown in Fig. 24 lies in its general scope of application. It embraces the entire range of

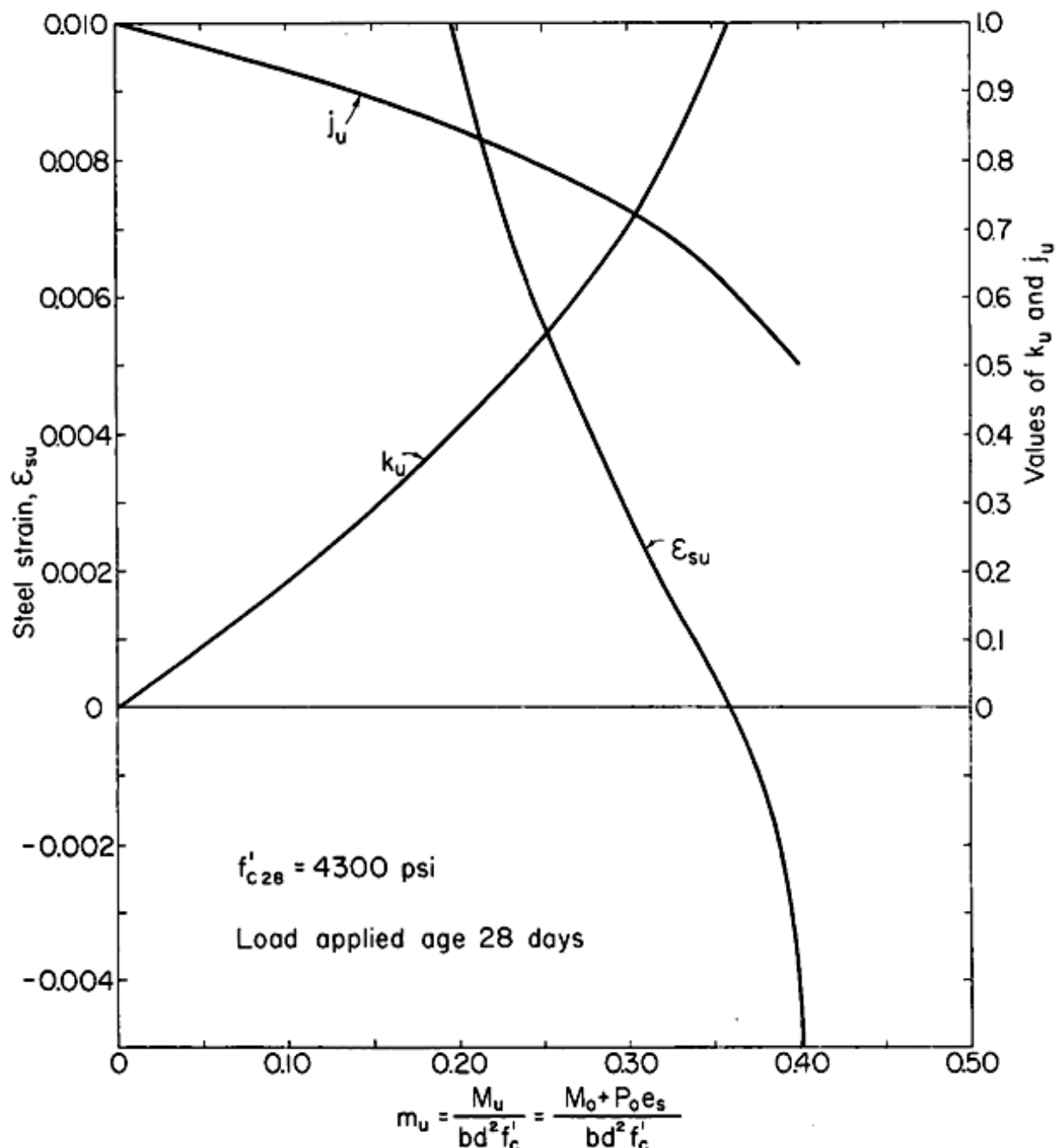


Fig. 24—Probable ultimate strength design chart for sustained load on rectangular members

stress conditions from pure bending to concentric compression. It can be used for all concrete strengths and steel qualities and applies to reinforced concrete as well as prestressed concrete. The diagram applies, however, only to rectangular cross sections, although similar diagrams can be plotted for other cross sectional shapes. The general applicability of such a diagram is illustrated in the appendix.

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APPENDIX — DESIGN EXAMPLES

The four examples below apply to a rectangular cross section with dimensions as shown in Fig. A-1. The quantities k_u , j_u , ϵ_{su} needed in design are taken from the design diagram in Fig. 24. It should be emphasized again that the internal and external forces given in the examples of this appendix correspond to ultimate strength.

Example No. 1

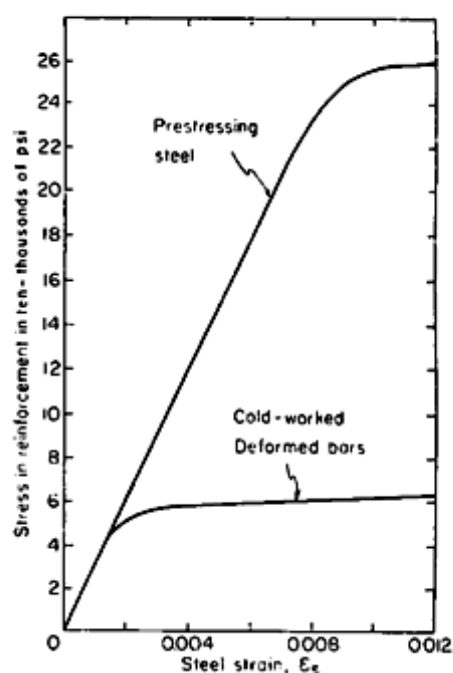
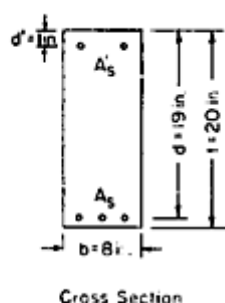
Design load:

Pure bending; $M_u = 2620$ in.-kips

Material:

Reinforced concrete; $f'_c = 4300$ psi; cold worked deformed bars (see Fig. A-1)

Fig. A-1—Design cross section and stress-strain curves for reinforcing steel



Relative moment:

$$m_u = \frac{M_o}{bd^2 f_c'} = \frac{2620}{9 \times 19^2 \times 4.3} = \frac{2620}{12,420} = 0.211$$

Internal moment arm:

$$j_u d = 0.832 \times 19 = 15.8 \text{ in.}$$

Steel stress:

for $\epsilon_{su} = 0.0085$, $f_{su} = 59.8$ ksi (steel yielding)

A_s required:

$$\frac{M_u}{j_u d f_{su}} = \frac{2620}{15.8 \times 59.8} = 2.77 \text{ sq in.}$$

Example No. 2a

Design load:

Bending and axial load acting at section centroid;
 $M_o = 2620$ in.-kips, $P_o = 156$ kips

Material:

Same as in Example 1

Moment about tensile reinforcement:

$$M_u = M_o + P_o (d - t/2) = 2620 + 156 (19 - 10) = 4024 \text{ in.-kips}$$

Relative moment:

$$m_u = \frac{4024}{12,420} = 0.324$$

Internal moment arm:

$$j_u d = 0.690 \times 19 = 13.1 \text{ in.}$$

Steel stress:

for $\epsilon_{su} = 0.00165$, $f_{su} = 46.5$ ksi

A_s required:

$$\frac{1}{f_{su}} \left(\frac{M_u}{j_u d} - P_o \right) = \frac{1}{46.5} \left(\frac{4024}{13.1} - 156 \right) = 3.25 \text{ sq in.}$$

Example No. 2b

Design load:

Bending and axial load acting at section centroid;
 $M_o = 3500$ in.-kips, $P_o = 156$ kips

Material:

Same as Example 1, plus compressive reinforcement:
 $A_s' = 0.80$ sq in., $d' = 1$ in.

Moment about tensile reinforcement:

$$= 3500 + 156 (19 - 10) = 4900 \text{ in.-kips}$$

Estimated position of neutral axis:

$$k_u = 0.80; c = k_u d = 0.80 \times 19 = 15.2 \text{ in.}$$

Tensile steel strain:	$\epsilon_{su} = 0.00162$
Compressive steel strain:	$\epsilon'_{su} = \epsilon_{su} \frac{c - d'}{d - c} = 0.00162 \frac{15.2 - 1}{19 - 15.2} = 0.0060$
Moment resisted by compressive reinforcement:	$= A_s' f'_{su} (d - d') = 0.8 \times 58.6 \times 18 = 844 \text{ in.-kips}$
Moment resisted by concrete:	$M_u = 4900 - 844 = 4056 \text{ in.-kips}$
Relative moment:	$m_u = \frac{4056}{12,420} = 0.327$
New position of neutral axis:	$k_u = 0.813$ (0.80 estimated k_u is all right)
Internal moment arm:	$j_u d = 0.685 \times 19 = 13.0 \text{ in.}$
Stress in tensile reinforcement:	for $\epsilon_{su} = 0.0015$, $f_{su} = 45.0 \text{ ksi}$
A. required:	$\frac{1}{f_{su}} \left(\frac{M_u}{j_u d} - P_o \right) + A_s' \frac{f'_{su}}{f_{su}}$ $= \frac{1}{45.0} \left(\frac{4056}{13.0} - 156 \right) + 0.80 \frac{58.6}{45.0}$ $= 4.51 \text{ sq in.}$

Example No. 3

Design load:	Pure bending; $M_o = 3500 \text{ in.-kips}$
Material:	Prestressed concrete, bonded, $f'_c = 4300 \text{ psi}$; prestressing steel, see Fig. A-1
Relative moment:	$m_u = \frac{3500}{12,420} = 0.282$
Internal moment arm:	$j_u d = 0.753 \times 19 = 14.3 \text{ in.}$
Strain at level of reinforcement:	$\epsilon_{cu} = 0.0037$
Strain in reinforcement due to effective prestress:	$\epsilon_{se} = 0.0040$
Total strain in reinforcement:	$\epsilon_{su} = \epsilon_{cu} + \epsilon_{se} = 0.0077$
Steel stress:	$f_{su} = 227 \text{ ksi}$
A. required:	$\frac{M_u}{j_u d f_{su}} = \frac{3500}{14.3 \times 227} = 1.08 \text{ sq in.}$

Received by the Institute Apr. 25, 1960. Title No. 57-1 is a part of copyrighted Journal of the American Concrete Institute, V. 32, No. 1, July 1960 (Proceedings V. 57). Separate prints are available at 60 cents each.

American Concrete Institute, P. O. Box 4754, Redford Station, Detroit 19, Mich.

Discussion of this paper should reach ACI headquarters in triplicate by Oct. 1, 1960, for publication in March 1961 JOURNAL.

Anexo 1 - Experimentos para a determinação da influência do tempo na Resistência e na Deformação (do concreto) – (1956)

Versuche zur Bestimmung des Einflusses der Zeit auf Festigkeit und Verformung

Autor(en): Rüsç, H.

Zeitschrift: IABSE congress report = Rapport du congrès AIPC = IVBH Kongressbericht

Band (Jahr): 5 (1956)

<http://dx.doi.org/10.5169/seals-6086>

Equipamentos usados :

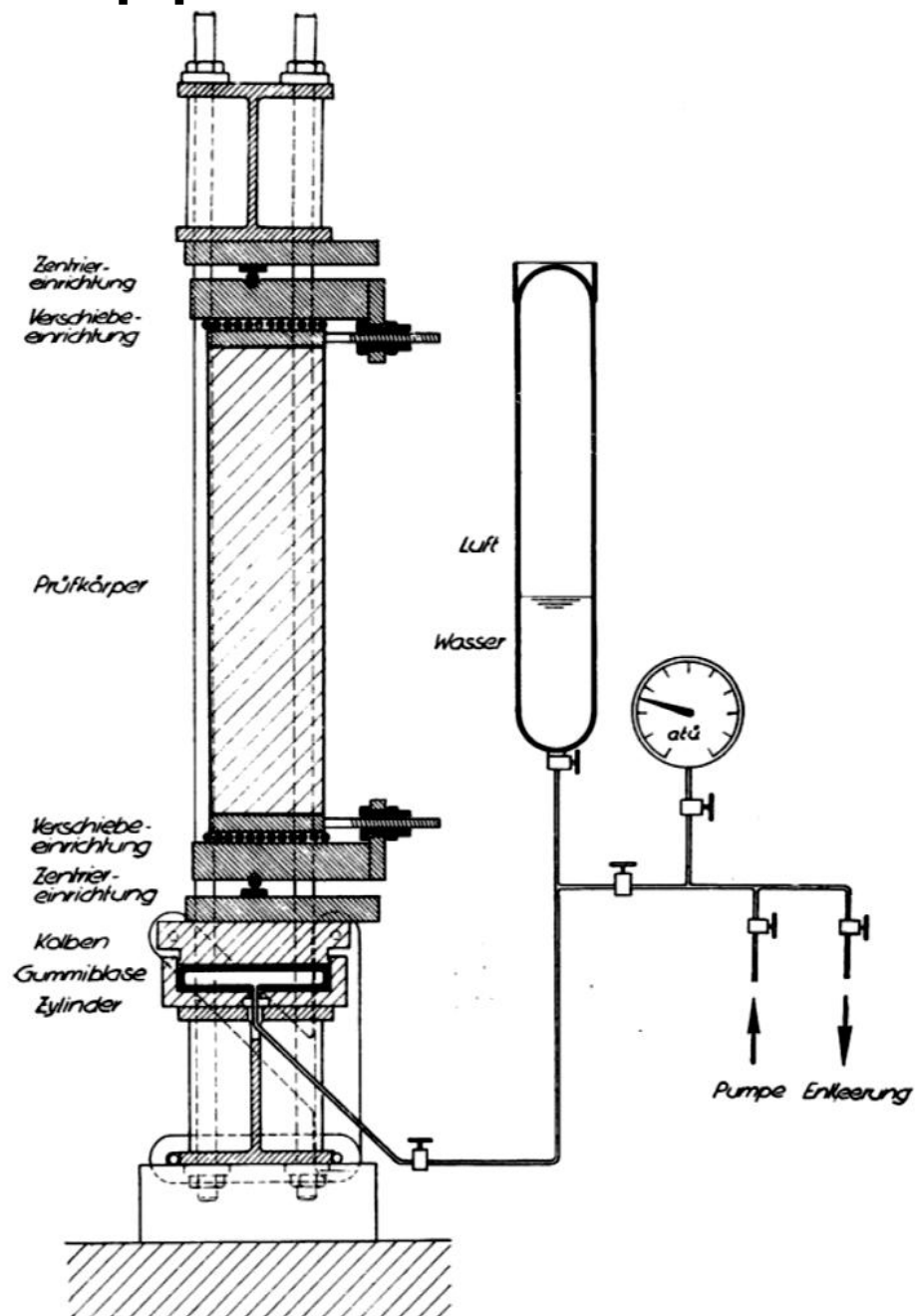


BILD 1

Anexo 1 - Experimentos para a determinação da influência do tempo na Resistência e na Deformação (do concreto)

Equipamentos usados :

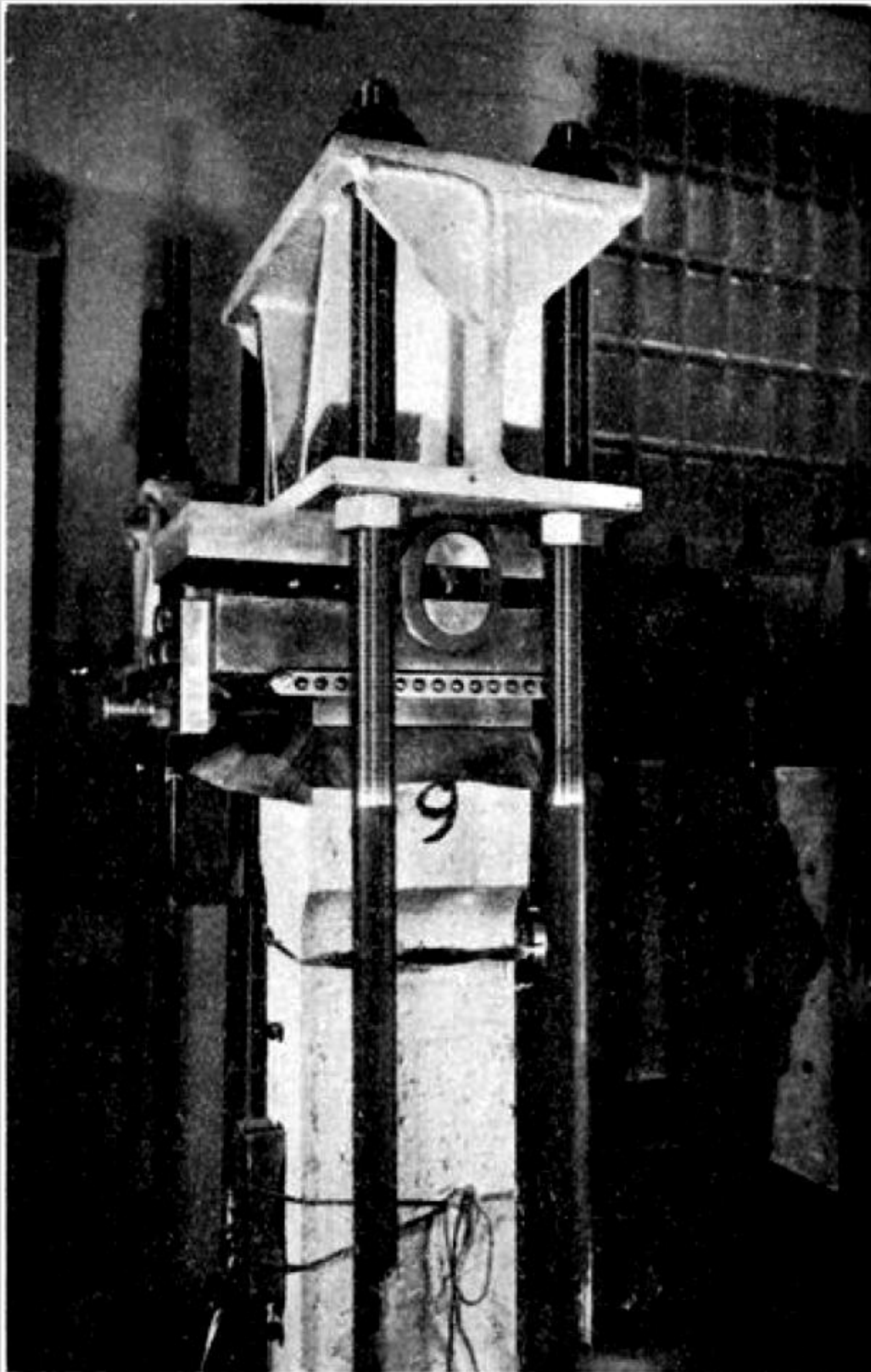


BILD 2

Anexo 2 – A influência das propriedades de deformação do concreto sobre a distribuição das tensões (1959)

77. Jahrgang Heft 9

SCHWEIZERISCHE BAUZEITUNG

26. Februar 1959

ORGAN DES SCHWEIZERISCHEN INGENIEUR- UND ARCHITECTEN-VEREINS S. I. A. UND DER GESELLSCHAFT EHEMALIGER STUDIERENDER DER EIDGENÖSSISCHEN TECHNISCHEN HOCHSCHULE G. E. P.

Der Einfluss der Deformationseigenschaften des Betons auf den Spannungsverlauf

Erweiterte Fassung des Vortrages, gehalten am 22. März 1958 in Locarno an der Tagung S.I.A./SVMT/SNGT von o. Prof. Dr.-Ing. H. Rüschi, Technische Hochschule München.

Equipamentos usados :

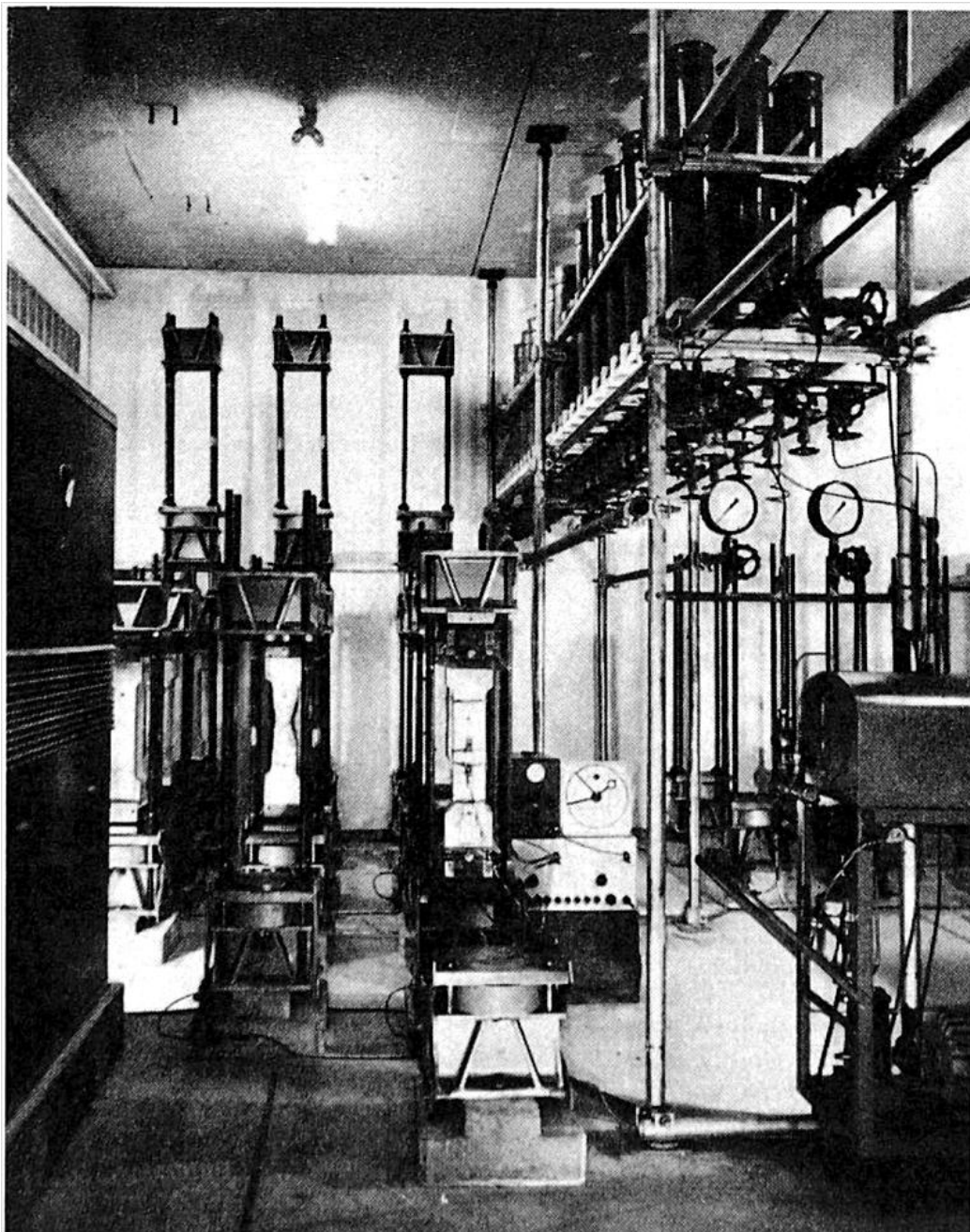


Bild 15. Aufstellung der Dauerstand-Pressen im Klimaraum

Discussion of a paper by Hubert Rüsçh:

Researches Toward a General Flexural Theory for Structural Concrete*

By IQBAL ALI, EIVIND HOGNESTAD,
LADISLAV B. KRIZ, R. G. SMITH, and AUTHOR

By IQBAL ALI†

The writer some time ago presented a rather limited analytical study‡ wherein the ultimate flexural strength of rectangular reinforced concrete sections was interpreted in terms of the stress-strain relationship of concrete under axial compression. An idealized curve was used for the analysis. Ultimate strength was identified with stress distribution resulting in the maximum internal moment. It was demonstrated that, even for the same concrete, the maximum compressive strain is by no means a constant, and is influenced to a considerable extent by the location of the neutral axis. Conclusions, identical to those of the author, were reached regarding the apparent discrepancies between the values of the ultimate concrete strain in flexural compression, as observed by different workers.

Professor Rüsçh is to be complimented on his lucid exposition of a very significant contribution towards a better understanding of the behavior of structural concrete in flexure at ultimate loads. Of special importance are the investigations on the influence of the strain rate on the stress-strain response of concrete and the studies on the behavior and strength of concrete under sustained loads. The design curves presented are ingenious and practical.

The derivation of the stress-strain relationship of concrete under sustained load, from observations on specimens under eccentric compression and the suggested approach for determination of the ultimate strength of structural members on this basis, may however need some further elucidation.

*ACI JOURNAL, V. 32, No. 1, July 1960 (Proceedings V. 57), p. 1. Disc. 57-1 is a part of copyrighted JOURNAL OF THE AMERICAN CONCRETE INSTITUTE, V. 32, No. 9, Mar. 1961 (Proceedings V. 57).

†Member American Concrete Institute, Research Officer, Department of Engineering Research, Hyderabad, India.

‡Ali, I., "The Ultimate Flexural Strength of Reinforced Concrete—A New Approach," *Indian Concrete Journal* (Bombay), V. 33, No. 3, Mar. 1959, pp. 83-87, 104.

Ultimate load design involves the concept of a load, which if imposed, would result in failure of the structural member. The available margin of safety is then defined in relation to the anticipated service loads and this ultimate load. The ultimate load may be considered as a purely fictitious load, larger in magnitude by a specified margin than the normally expected service load, but essentially similar in nature and distribution, irrespective of the possibility of its actual occurrence. Alternatively it could be considered as a possible "catastrophic" load to which a structure might be actually exposed and suffer failure. Such loads can be entirely different in nature from the normal service loads. Impulsive or shock loads due to seismic or other sources, vibration stresses due to wind or waves, and stresses due to settlement, are a few of the possible causes that can result in structural failure. The assumption of a sustained over load as suggested by the author may therefore not be justifiable, on grounds of realism, in all cases. It may, under certain circumstances, not even correspond to the worst situation.

The construction of the stress-strain curve for concrete under sustained load, from tests on specimens under eccentric compression, is very ingenious. The maximum eccentricity used does not, however, exceed 1/10 of the lateral dimension of the test specimen, which corresponds to a location of the neutral axis almost at the edge of the section. It is therefore felt that flexural tests on reinforced concrete beams would have provided useful additional data for developing the desired stress-strain relationship.

Design curves shown in Fig. 23 include constant strain as well as sustained load conditions. It is presumed that in the former case the descending portion of the stress-strain curve has been included for analysis, and the ultimate moments derived by maximizing the resisting moment of the concrete compressive stresses about the tensile reinforcement. It may be pointed out in this case, that when compressive reinforcement is used, the total resisting moment need not necessarily reach a maximum value, simultaneously with the moment of the concrete stresses considered by themselves, unless the compression steel yields before the ultimate moment is reached, and has a practically constant yield stress. In other cases therefore, the design curves will give a somewhat over-designed section, when compressive reinforcement is involved.

The emphasis laid by the author on the necessity of an intensive study of the stress-strain response of concrete under various conditions of loading and for different types of concrete is highly significant. The writer is convinced that in this direction lie the major clues to a fuller understanding of the strength of structural concrete, not only in flexure and compression, but perhaps also in the more elusive modes of shear and torsion.

The writer would like to take this opportunity to remark that the problem of determining realistic ultimate load conditions for use in design is not receiving its due share of study and thought. The use of almost arbitrarily chosen values of load factors in conjunction with highly refined techniques of ultimate strength analysis is, to say the least, incompatible.

By EIVIND HOGNESTAD*

The paper by Professor Rüsç presents a broad outline of the most rigorous flexural theory for structural concrete known at the present time. In some respects, the paper represents a milestone in evolution of prior work carried out in many parts of the world and leading to the first practically useful forms of ultimate strength design. In its important aspects, however, the paper is a pathfinder for researches of the future toward improvement and generalization of present design methods.

Several new contributions have been made to general flexural theory after adoption of the 1956 ACI Building Code, ACI 318-56. Whenever such new information has become available, its implications in terms of the ultimate strength design criteria of the 1956 Code appendix have been evaluated,¹⁰⁻¹² and repeated confirmations of the 1956 criteria have resulted. It is the purpose of this discussion again to re-evaluate the 1956 criteria and current American ultimate strength design practice in the light of Rüsç's far-reaching new concepts and test data.

RECTANGULAR STRESS DISTRIBUTION

The 1956 ACI Code specifies that: "The diagram of compressive concrete stress distribution may be assumed a rectangle, trapezoid, parabola, or any other shape which results in ultimate strength in reasonable agreement with comprehensive tests." However, the specific design equations given in the 1956 Code imply the use of a rectangular distribution, and this distribution has become widely used in American everyday design practice.¹³ It has commonly been assumed that the stress intensity of the rectangular stress block equals the maximum stress of the actual curved stress distribution to be approximated; a stress not to exceed $0.85 f'_c$ is given by the 1956 Code. This limitation in the use of the rectangle is not strictly necessary.

The actual curved stress distribution sketched in Fig. A can be characterized by a stress coefficient k_3 , giving a maximum stress of $k_3 f'_c$, an integration coefficient k_1 , giving an internal compressive force of

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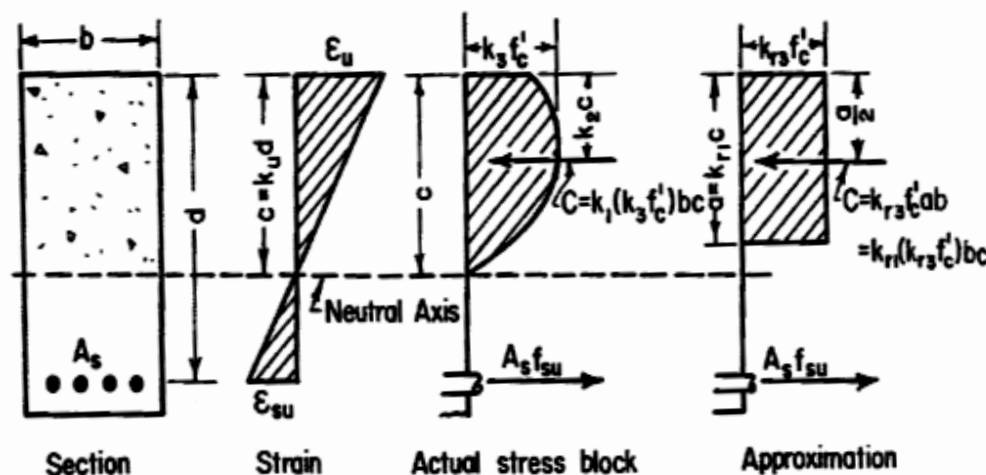


Fig. A—Nature of rectangular stress block

$k_1(k_3 f'_c)bc$, and a centroid coefficient k_2 giving a centroid depth of $k_2 c$ for the internal compressive force. For rectangular cross sections, ultimate strength calculation by a generalized rectangular stress distribution can be made identical to those resulting from an actual curved distribution, in spite of the fact that the geometry of the rectangle always gives a centroid depth, $a/2$, equal to one-half of the stress block depth, $a = k_{r1}c$. To obtain such identical calculation, the centroid depth and the total internal force must both be identical for the two stress distributions, so that

$$\frac{a}{2} = \frac{1}{2} k_{r1}c = k_2 c \quad \text{and} \quad k_1 k_3 f'_c bc = k_{r1} k_{r3} f'_c bc$$

which gives $k_{r1} = 2k_2$ and $k_{r3} = k_3(k_1/2k_2)$. The same linear strain distribution is used for both the actual and the rectangular stress distribution.

When a rectangular stress distribution so determined is applied to members with nonrectangular compression zones, mathematical identity with solutions based on an actual curved distribution will no longer exist. This is particularly so since, as shown in the Rüsçh paper, the actual stress distribution corresponding to maximum ultimate moment varies with cross section shape and depth of the neutral axis. Comparisons of calculations and new test data for nonrectangular members have shown, however, that in such cases the rectangular distribution still leads to a good approximation in calculations of ultimate strength.¹⁴

SUSTAINED LOAD

Rüsçh's Fig. 24 "probable ultimate strength design chart for sustained load on rectangular members" is reproduced in Fig. B. A corresponding rectangular stress distribution was derived as follows. For the neutral axis at the centroid of the tension steel, $k_u = 1.0$, Rüsçh's chart gives $j_u = 0.62$. The rectangular distribution gives $j_u = 1 - \frac{1}{2}k_{r1}$, which leads

to $k_{r1} = 0.76$. Then $m_u = 0.358 = k_{r1}db(k_{r3}f'_c)j_u d/bd^2f'_c$, which gives $k_{r3} = 0.76$. Finally, for $k_u = 0.4$, Rüsç's chart gives $\epsilon_{su} = 0.010$. Hence, $\epsilon_u/0.4 = \epsilon_{su}/(1 - 0.4)$, which yields $\epsilon_u = 0.0067$.

The values $k_{r1} = k_{r3} = 0.76$ and $\epsilon_u = 0.0067$ so determined were then used to calculate all points shown in Fig. B. It is seen that an extremely close agreement with the Rüsç chart results, except when k_u is greater than about 1.1, that is, when the neutral axis falls outside the cross section. It will be shown later that, because a minimum eccentricity is specified, such positions of the neutral axis have little practical significance in American ultimate strength design.

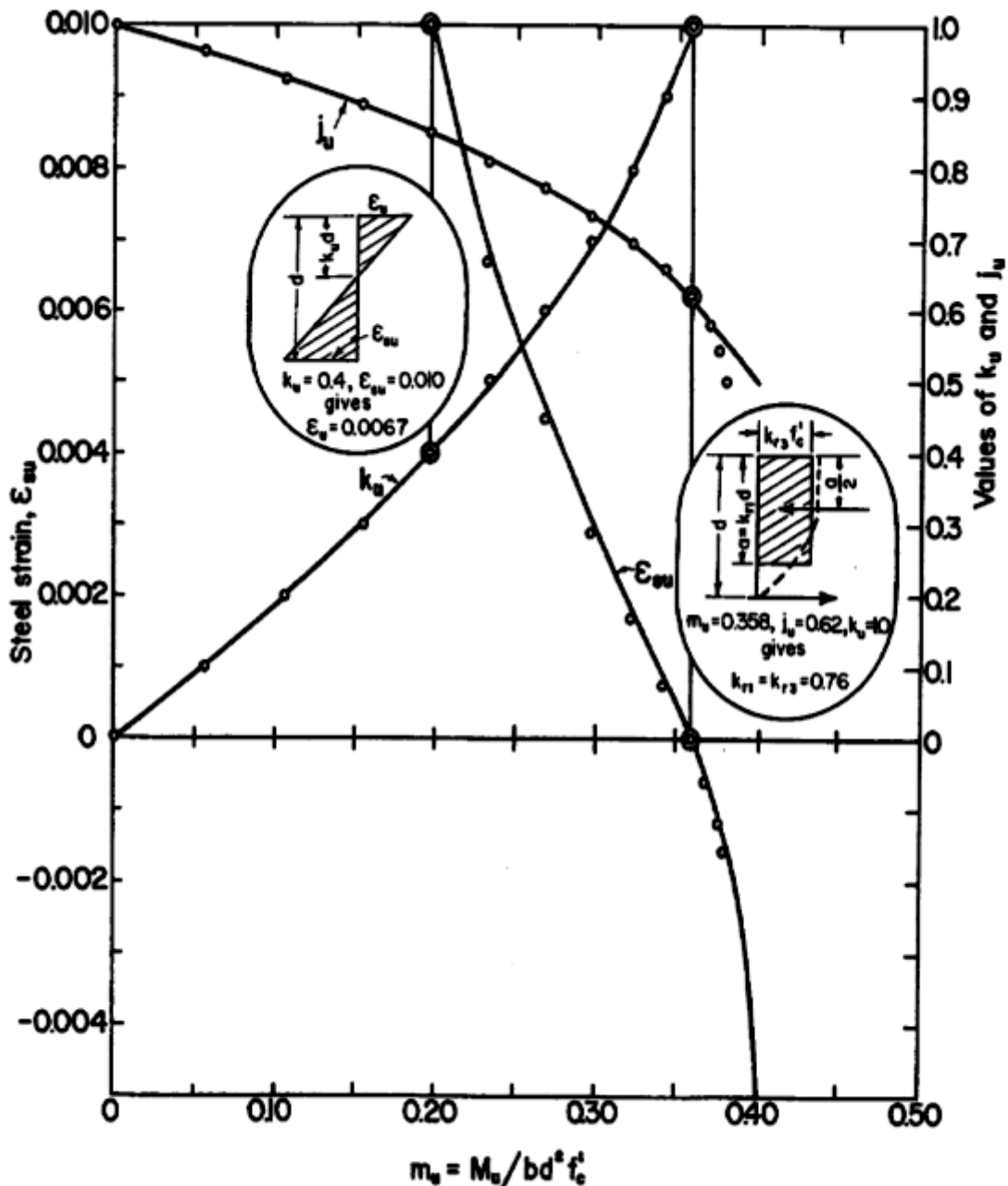


Fig. B—Rectangular stress block approximation of Rüsç's Fig. 24, sustained load

CONSTANT RATE OF STRAIN LOADING

The tests of reinforced concrete beams and columns, on which the ACI 318-56 design criteria are based, have usually been carried out in intervals of time from 1 hr to a few hours. In Fig. C, therefore, comparison is made with the curves of Rüsçh's Fig. 23 corresponding to total testing times of 1 hr and 1 day. The characteristics of the rectangular stress distribution used to compute the coordinates for the points

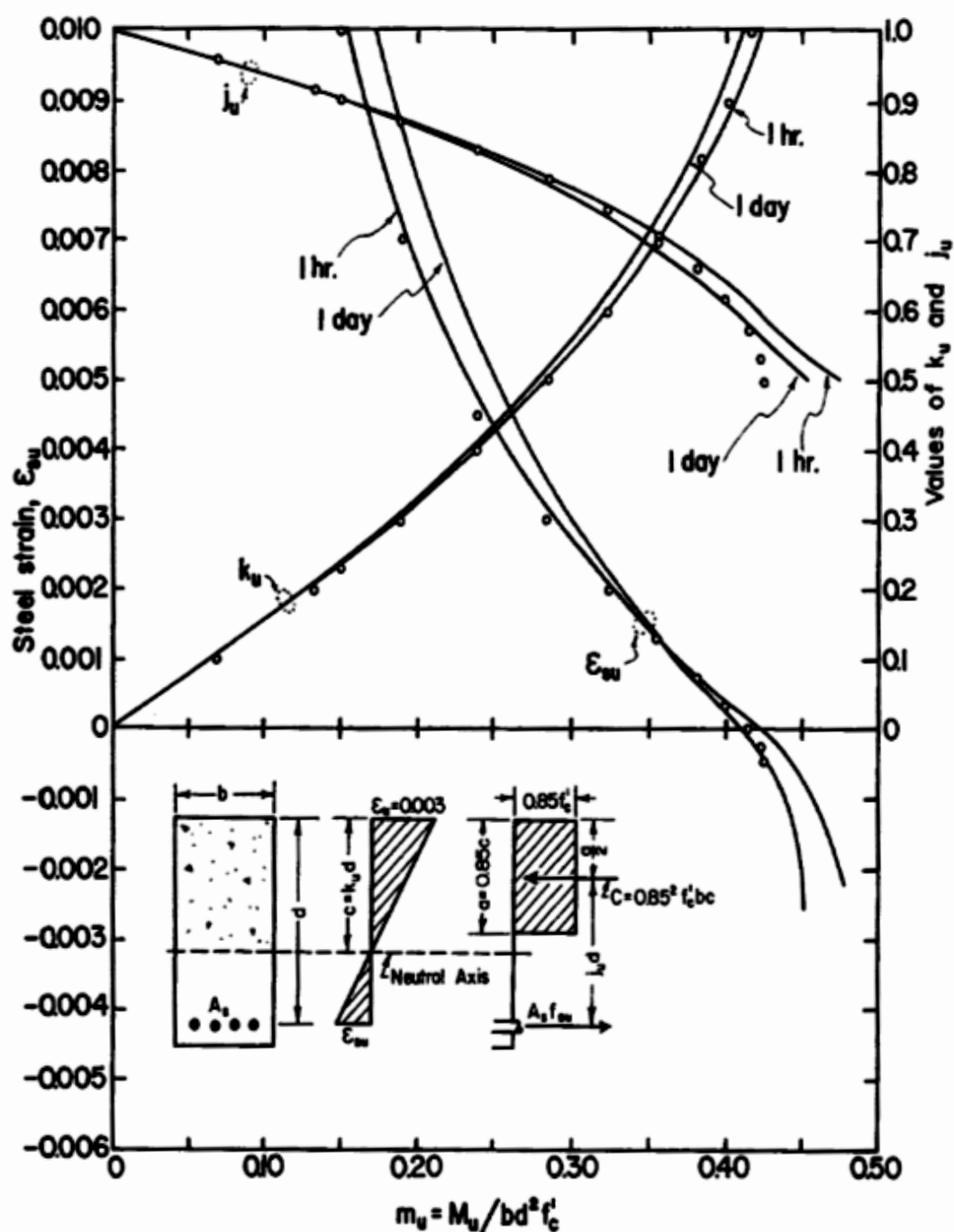


Fig. C—Comparison of ACI 318-56 rectangular stress block to Rüsçh's Fig. 23

plotted in Fig. C were not derived from Rüschi's curves as they were in Fig. B. The values $k_{r1} = k_{r3} = 0.85$ and $\epsilon_u = 0.003$ were used as specified by ACI 318-56. Even so, an excellent agreement exists. The calculated values of ϵ_{su} are somewhat low as compared to the curves, which results from the fact that $\epsilon_u = 0.003$ was purposely chosen as a low and safe value in the development of the 1956 Code. In this manner, the practical design criteria of the 1956 Code are confirmed by Rüschi's findings.

APPLICATION TO COLUMNS

The implications of Rüschi's sustained load design chart in terms of American column design practice were studied by comparing rectangular stress distribution calculations based on the 1956 Code ($k_{r1} = k_{r3} = 0.85$, $\epsilon_u = 0.003$) and on sustained load ($k_{r1} = k_{r3} = 0.76$, $\epsilon_u = 0.0067$). The difference between ultimate strengths so calculated depends on the eccentricity of loading, the proportions of the cross section, and properties of the concrete and steel used. A reduction in ultimate strength for sustained loading of $(0.85 - 0.76)/0.85 = 10.6$ percent occurs for the academic case of a concentrically loaded plain concrete column. For the heavily reinforced column shown in Fig. D, which is typical of advanced American designs for tall buildings, the reduction for concentric loading is $(3569 - 3370)$ kips/ 3569 kips = 5.6 percent. This is because a major portion of the load is carried by the reinforcement, which for both calculations is assumed to be yielding at ultimate strength.

The two interaction curves for load and moment shown in Fig. D were evaluated recognizing that concrete is displaced by the compression reinforcement. Stress in the compression and tension reinforcement were both calculated by consideration of strains. The compression reinforcement was not always assumed to be yielding, which over-simplification of the 1956 Code should probably be discontinued in a future code revision.

It is seen in Fig. D that the low values of $k_{r1} = k_{r3} = 0.76$ for sustained loading, as compared to $k_{r1} = k_{r3} = 0.85$ for the 1956 Code, are compensated in some cases by the high sustained load strain, $\epsilon_u = 0.0067$, which strain is only 0.003 by the Code. Thus, in the region of large eccentricities where strength is governed by yielding of the tension steel, sustained load calculations lead to slightly greater ultimate loads for a given eccentricity than the Code calculations. This is partly due to the fact that the compression steel is calculated to be yielding at ultimate strength for sustained loading at much greater eccentricities than for the 1956 Code, as indicated by arrows at the lower right in Fig. D.

The difference between the two loading cases, as illustrated by the two curves in Fig. D, may first be viewed in terms of normal scatter

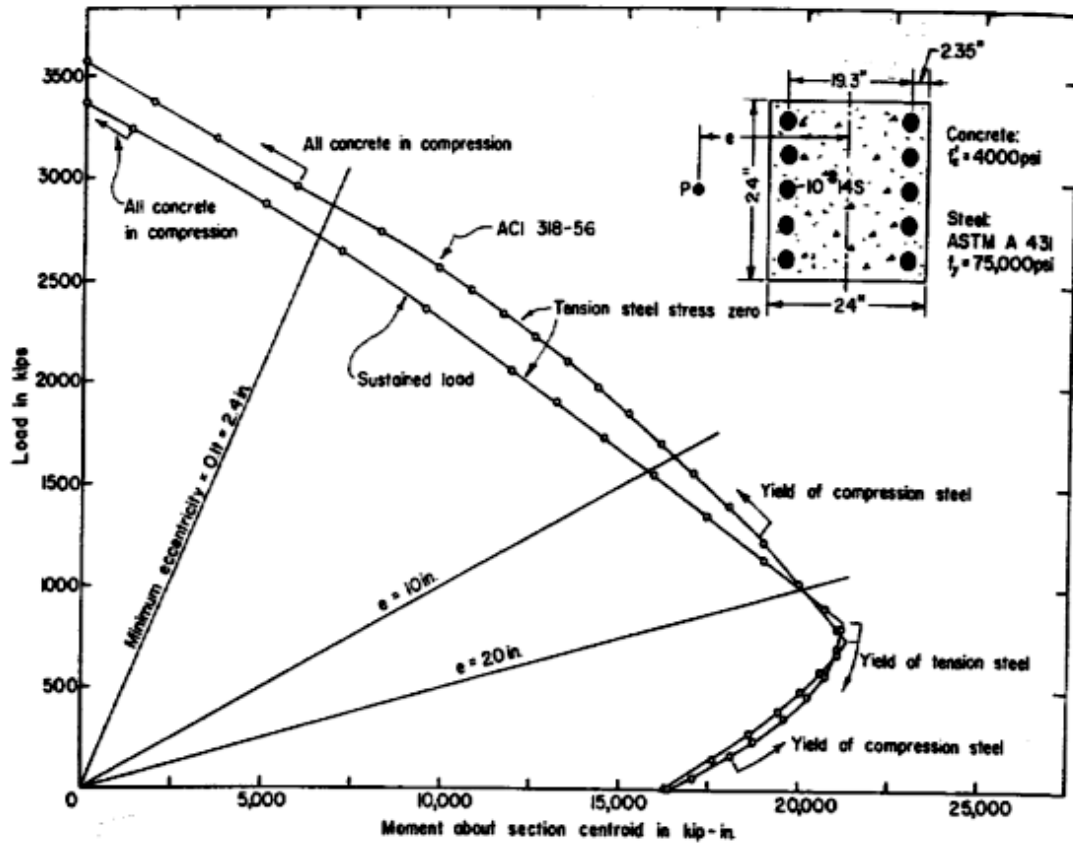


Fig. D—Strength of eccentrically loaded column

of well executed tests of reinforced concrete columns and beams, for which a coefficient of variation of at least 6 percent must be expected. This corresponds to a total scatter of about plus or minus 10 percent. Secondly, the difference may be viewed in terms of the minimum load factor of 2.0 given for columns by the 1956 Code. It does not seem unreasonable to let the load factor for the relatively unlikely case of sustained overload remain reduced to 1.8 or 1.7.

It should finally be noted that, as indicated by arrows in the top left corner of Fig. D, the case of uniform compression over the entire concrete cross section calculated by the rectangular stress distribution begins at eccentricities less than the minimum of $0.1t$ given by the 1956 Code. Hence, the mathematical discontinuity of calculations by the rectangular stress distribution occurring when $k_u = 1/k_{r1}$, that is when the neutral axis is outside the section so that the rectangular stress block covers the entire cross section, are more of academic than of practical interest. This is particularly so because calculations by the 1956 Code rectangular distribution reduces for zero eccentricity to the equation

$$P_u = 0.85 f'_c (A_g - A_{st}) + A_{st} f_y$$

which equation was originally derived from numerous tests of concentrically loaded columns during the ACI column investigation in the 1930's.

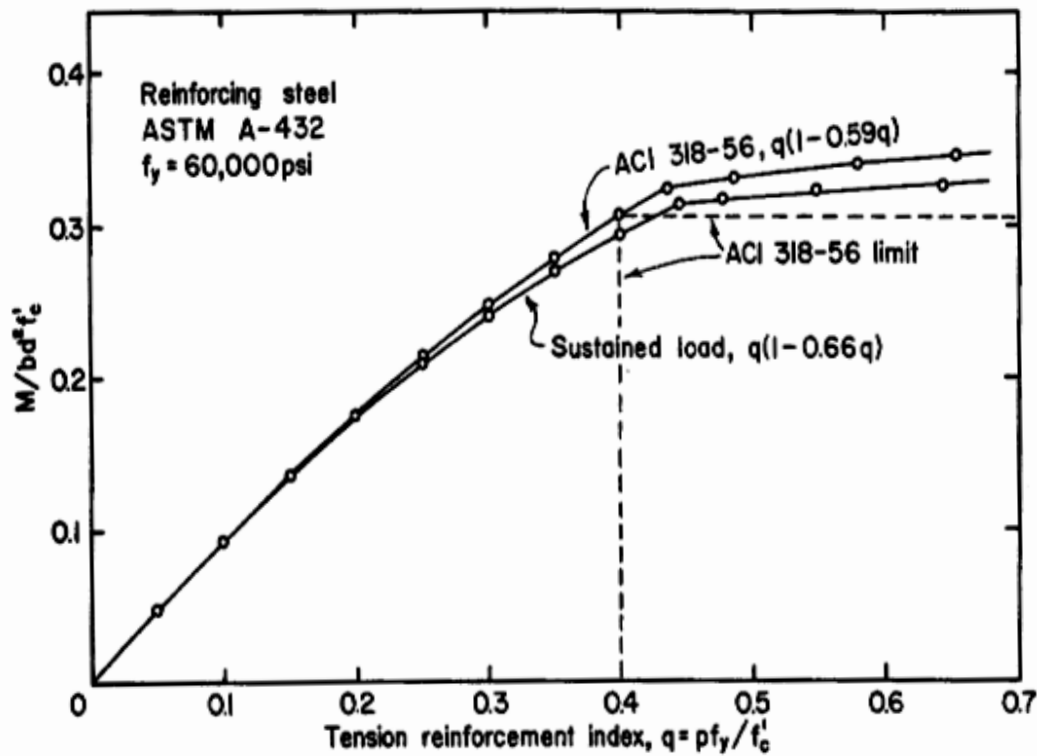


Fig. E—Strength of rectangular beams

This study of the implications of Rüschi's findings on American column design is, of course, highly incomplete. It appears to the writer, however, that the calculation methods of the 1956 ACI Code are probably reasonable for practical design purposes, even in the light of Rüschi's new findings regarding effects of sustained loading.

APPLICATION TO BEAMS

Implications of Rüschi's sustained load findings on American beam design methods were studied in a similar manner as for columns. A comparison for beams with tension reinforcement only is shown in Fig. E. It is seen that consideration of sustained loading leads to an insignificant departure from calculation by the 1956 Code methods.

CONCLUSIONS

Rüschi has presented a greatly improved and broadened base for structural concrete flexural theory. His conclusion that "it is unthinkable that practical design should involve the effect of duration of loading in detail," is certainly entirely reasonable. To this the writer would add that the use of the rectangular concrete stress distribution in everyday design practice, with which American designers have become fairly well accustomed, should not be discontinued unless it is reasonably imperative to do so. Rüschi's work has "not yet come to a decisive con-

clusion." On the basis of the limited studies presented in this discussion, it seems reasonable to anticipate that a future mature development of Rüsç's general theory can be utilized in American design practice by relatively minor adjustments of the rectangular stress distribution coefficients given the values $k_{r1} = k_{r3} = 0.85$ and $\epsilon_u = 0.003$ in the 1956 ACI Building Code. A case of such adjustment already exists in the 1956 Code, namely, that $k_{r1} = 0.85$ "is to be reduced at the rate of 0.05 per 1000 psi concrete strength in excess of 5000 psi."

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By LADISLAV B. KRIZ*

The outstanding contributions to ultimate flexural strength theory presented by Professor Rüsç involves a determination of that strain in the extreme compressive fibers, which corresponds to the maximum moment of the internal compressive force with respect to the centroid of the tensile forces in the reinforcement. This strain is determined by assuming that the position of the neutral axis is constant, while the strain in the extreme fibers varies. This assumption is not in complete mathematical agreement with the actual observed behavior of reinforced concrete members, in which the position of the neutral axis shifts as the curvature of the member changes under increasing moment. The objective of this discussion is to examine the errors due to this simplifying assumption in qualitative and quantitative terms.

The resisting moment of a rectangular reinforced concrete cross section, Fig. F, can be expressed by the equation:

$$M = C j d = b d^2 j k f_{ave} \dots \dots \dots (3)$$

The values of j , k , and f_{ave} can all be expressed as functions of the strain in the extreme fibers. Hence, at ultimate strength in pure bending, the equation:

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$$\left(\frac{dM}{d\epsilon_c}\right)_{\epsilon_c=\epsilon_u} = bd^2 \left[jk \frac{df_{s,c}}{d\epsilon_c} + k f_{s,c} \frac{dj}{d\epsilon_c} + j f_{s,c} \frac{dk}{d\epsilon_c} \right]_{\epsilon_c=\epsilon_u} = 0 \quad (4)$$

must be satisfied provided that $M(\epsilon_c)$ is continuous at ϵ_u . According to Fig. F,

$$j = 1 - k_2 k \dots\dots\dots (5)$$

so that

$$\frac{dj}{d\epsilon_c} = - \left(k \frac{dk_2}{d\epsilon_c} + k_2 \frac{dk}{d\epsilon_c} \right) \dots\dots\dots (6)$$

Substituting Eq. (5) and (6) into Eq. (4) yields:

$$\left[(1 - k_2 k) k \frac{df_{s,c}}{d\epsilon_c} - k^2 f_{s,c} \frac{dk_2}{d\epsilon_c} + (1 - 2k_2 k) f_{s,c} \frac{dk}{d\epsilon_c} \right]_{\epsilon_c=\epsilon_u} = 0 \dots (7)$$

Eq. (7) is the criterion for the ultimate flexural strength, and therefore it is the equation from which the corresponding strain ϵ_u in the extreme fibers should be determined.

Keeping the value of k constant, as proposed by Professor Rüsçh, is equivalent to setting $dk/d\epsilon_c = 0$, so that Eq. (7) becomes

$$\left[(1 - k_2 k) k \frac{df_{s,c}}{d\epsilon_c} - k^2 f_{s,c} \frac{dk_2}{d\epsilon_c} \right]_{\epsilon_c=\epsilon_u} = 0 \dots\dots\dots (8)$$

The strain ϵ_R determined by Eq. (8) cannot satisfy Eq. (7). Hence, it does not lead to a strictly correct value of the ultimate moment. Since it does not yield the maximum value of the resisting moment, it can be concluded immediately that the error involved must be on the safe side. Nevertheless, it is desirable to examine the magnitude of the error involved.

The values of ultimate strain and ultimate moment were computed for a series of beams by two methods: one based on Eq. (7), the other on Eq. (8) which was obtained from the theory proposed by Rüsçh.

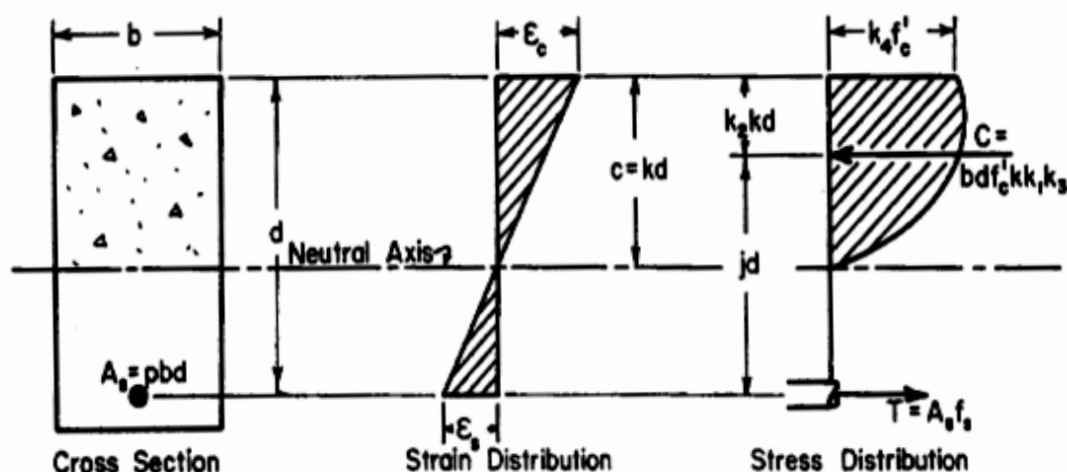


Fig. F—Conditions in a reinforced concrete beam in pure bending

Two stress-strain curves of concrete in flexure were assumed: (1) the stress-strain relationship given by Rüsçh in Fig. 6 for 1 hr loading and $f'_c = 3000$ psi; and (2) a stress-strain curve obtained at the PCA Laboratories for $f'_c = 5000$ psi.^{2,15} The stress-strain relationship of the reinforcement was assumed to be

$$\left. \begin{aligned} f_s &= E_s \epsilon_s & 0 \leq \epsilon_s \leq \frac{f_y}{E_s} \\ f_s &= f_y & \epsilon_s \geq \frac{f_y}{E_s} \\ E_s &= 30 \times 10^6 \text{ psi} \end{aligned} \right\} \dots\dots\dots (9)$$

The reinforcement ratio was chosen at $p = 0.01, 0.02, 0.03, \dots 0.07$.

The strain ϵ_u , which satisfies Eq. (7) was determined by calculating the value of the resisting moment for increasing values of ϵ_c . The value of k was also computed for each strain increment. The values of the maximum moment, M_u , and the corresponding extreme fiber strain, ϵ_u , were then selected from a graph of $M/bd^2f'_c$ versus ϵ_c by inspection.

The values of k which satisfy Eq. (8) were likewise determined for each strain increment. To facilitate the solution of Eq. (8), the differentiation with respect to ϵ_c was performed, and after simplification the following expression was derived:

$$(k)_{\epsilon_c = \epsilon_R} = \frac{k_1 - k_2 k_3}{k_2 k_3 (1 - 2k_2)} \dots\dots\dots (10)$$

The symbols used in Eq. (10) are defined in Fig. F.

The value of ϵ_R which satisfies Eq. (8) is that value of the strain in the extreme fibers, at which the value of k , obtained from conditions of linear distribution of strains and of equilibrium of forces, is equal to the value obtained from Eq. (10). The moment M_R is the resisting moment corresponding to the strain ϵ_R .

The procedure described above is illustrated in Fig. G, where two beams are considered.

The results obtained from analysis of 14 beams are presented in Table A. The values of the ultimate moments, obtained by the two methods, are close indeed, the error being less than 1 percent in all 14 beams. The results also confirm the conclusion drawn previously, i.e., the error involved in the theory proposed by Professor Rüsçh is on the safe side.

The results show further that the strains at M_R are smaller than those at M_u in case of beams controlled by compression, and larger in case of beams controlled by tension.

In the rectangular beams controlled by tension, the strain ϵ_u is a function of the stress-strain relationship of concrete only. This is in agreement with the findings reported earlier.¹¹

TABLE A—BEAM ANALYSIS

Stress-strain relationship	Percentage of reinforcement, p	Ultimate strain		Ultimate moment		ϵ_u	$\frac{M_u}{M_R}$	Controlled by
		ϵ_u	ϵ_R	M_u/bd^2f_c'	M_R/bd^2f_c'	ϵ_R	$\frac{M_R}{M_u}$	
Rüsch $f_c' = 3000$ 1 hr	0.01	0.00280	0.00340	0.1785	0.1780	0.824	1.003	T*
	0.02	0.00280	0.00328	0.3140	0.3126	0.854	1.004	T
	0.03	0.00360	0.00321	0.3741	0.3709	1.121	1.009	C†
	0.04	0.00350	0.00318	0.3887	0.3866	1.101	1.005	C
	0.05	0.00342	0.00316	0.3990	0.3970	1.082	1.005	C
	0.06	0.00335	0.00315	0.4063	0.4050	1.063	1.003	C
	0.07	0.00328	0.00313	0.4119	0.4110	1.048	1.002	C
PCA $f_c' = 5000$	0.01	0.00240	0.00287	0.1118	0.1117	0.836	1.001	T
	0.02	0.00240	0.00282	0.2072	0.2066	0.851	1.003	T
	0.03	0.00240	0.00276	0.2862	0.2850	0.870	1.004	T
	0.04	0.00298	0.00273	0.3227	0.3205	1.092	1.007	C
	0.05	0.00290	0.00272	0.3353	0.3333	1.066	1.006	C
	0.06	0.00287	0.00270	0.3450	0.3432	1.063	1.005	C
	0.07	0.00286	0.00269	0.3523	0.3510	1.063	1.004	C

*T = Tension controlled.

†C = Compression controlled.

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By R. G. SMITH*

Professor Rüsch and his colleagues are to be congratulated for their elucidation of the effects of creep and shrinkage on the distribution of stress and strain on concentrically and eccentrically loaded prisms.

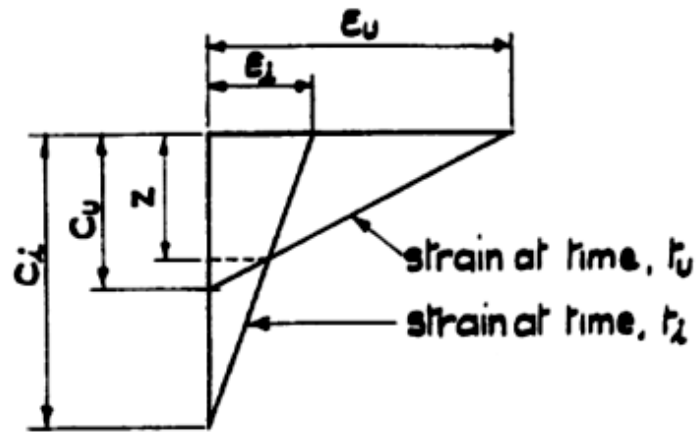
The derivation of the stress-strain relationships for a flexural member by the method proposed by Rasch,⁵ is based on the assumption that the rate of strain in any fiber remains constant. In a reinforced or prestressed concrete beam, the depth of the neutral axis, c , is decreased as the load is increased, so that the rate of strain in any fiber in the compression zone is not constant and at certain fibers may even be negative.

In Fig. H, c_1 is the depth of the neutral axis at time t_1 due to some intermediate loading; c_2 is the depth of the neutral axis at time t_2 when failure occurs.

Considering as a special case the strain in the fiber at depth z , it can be seen that the total change in strain in time $t_2 - t_1$ is zero. It is also obvious that other fibers in the compression zone will be subjected to a variable rate of strain. To obtain a "true" correlation between the prism tests and a flexural member, it would seem necessary to take

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Fig. H—Strain distributions in a beam above the neutral axes at two stages of loading



into account the rate of change of the neutral axis depth so that the strain history of each fiber could be obtained. It would be interesting to know the magnitude of the error involved, especially in the case of the triangular cross section.

Professor Rüsçh's "general theory" seems to be limited to the case of flexural members where there is good bond between the concrete and the reinforcement, as the assumption is made that the strain in the reinforcement is equal to the nominal strain in the adjacent concrete, plane sections being considered to remain plane throughout the depth of the member. This would seem to preclude the application of the theory to prestressed post-tensioned members, unbonded or bonded by grouting.

Short term loading tests have been made at the University of Aberdeen on unbonded prestressed concrete beams, subjected to four-point loading. They are of rectangular cross section, 6 in. deep by 3 in. wide and are prestressed by horizontal wires located at the edge of the "middle third." Details of two typical beams are given in Fig. I and Table B. The aggregate used was $\frac{3}{8}$ in. crushed granite with river sand using a cement to aggregate ratio of 1:3.7 by weight. Concrete strains were measured by a 2-in. demountable strain gage, readings being taken along the whole length of the beam between the central load positions.

It may be seen that in the case of Beam A where only one crack developed, there is a high concentration of strain in the concrete above the crack, with a maximum value of 0.011.

In the case of Beam B where four cracks developed, the strain concentration is much lower.

TABLE B—BEAM DETAILS

Beam	Wire diameter, mm	Number of wires	Initial prestress, percent	Cylinder strength, psi	K.	Loading time, hr
A	5	2	15	6250	0.14	1.5
B	5	4	40	6880	0.35	2.0

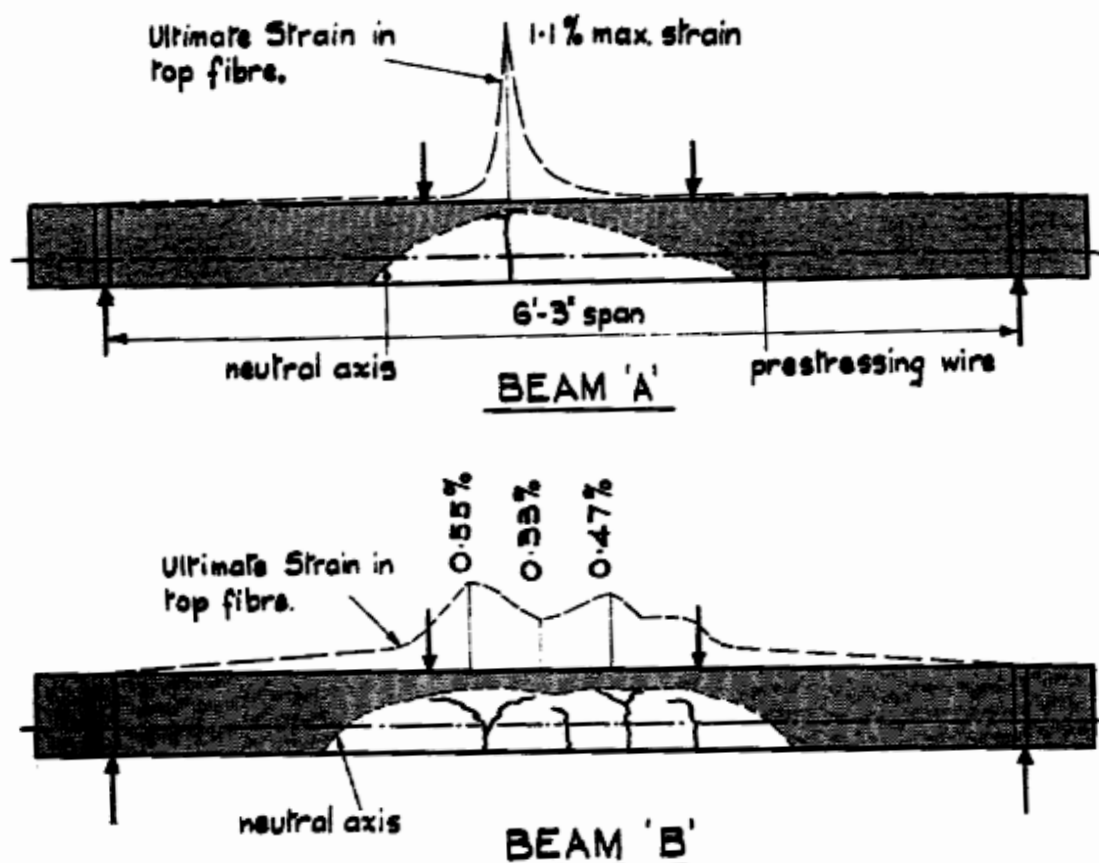


Fig. 1—Beam details

The difference in the magnitudes of the maximum strains between the two beams cannot be accounted for as a time effect, although differences in the values of K_s and the cylinder strengths may have secondary effects. Eccentric loading tests on prisms made from the same concrete and tested over approximately the same time interval had ultimate strains not exceeding 0.46 percent.¹⁶ It seems, therefore, that the magnitude of the ultimate strain depends to a great extent on the number and spacing of the cracks in the region of constant bending moment. In the case of a reinforced concrete or prestressed pretensioned beam with good bond, sufficient cracks develop to ensure an approximately uniform depth of the neutral axis with a consequent uniform distribution of strain. Correlation of the stress-strain curves obtained by prism tests to flexural members of this type is probably sufficiently accurate. In the case of members where bond is less efficient, and particularly in the case of unbonded beams, the application of the results of prism tests can lead to significant errors in the estimation of the compressive stress distribution.

Yet another reason for the differences in the values of ultimate strain, α , etc., found by different investigators, is the effect of the gage lengths of the strain gages used. Fig. J shows the apparent ultimate strains that would have been measured for Beams A and B, by various strain gage

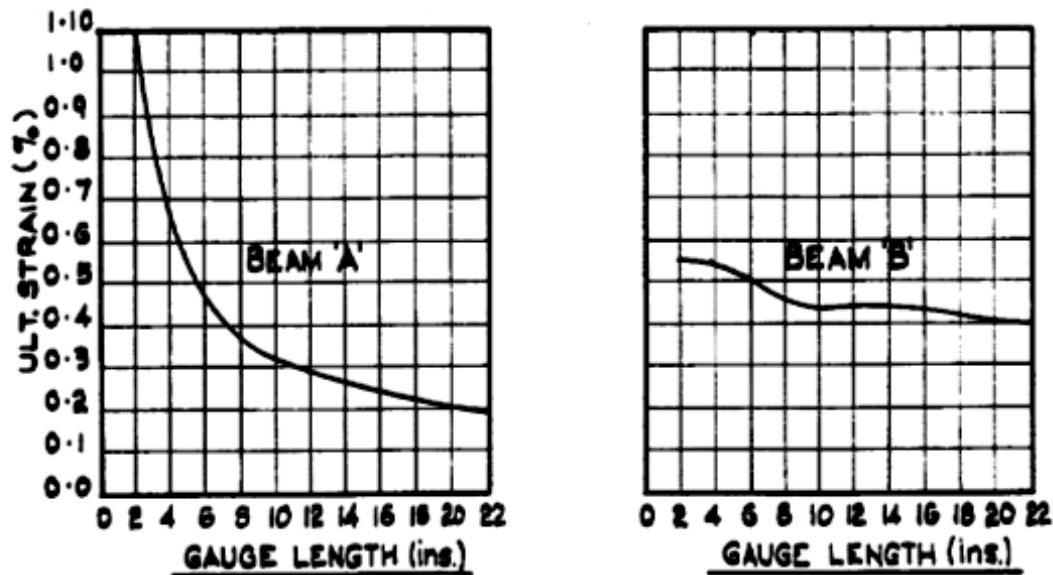


Fig. J—The effect of gage length on the apparent ultimate strain

lengths. Empirical constants used in certain theories based on experimental work using a particular gage length may in some cases be subject to errors of as much as 100 percent. The writer wholeheartedly agrees with Professor Rüsçh when he says that the engineer “cannot be convinced by approximately correct results obtained on the basis of widely different assumptions.”

Finally, it is well known that geometrically similar prisms of different sizes are subjected to a “scale effect,” i.e., the compressive strength and standard deviation of the concrete is decreased as the size of the specimen is increased. Does Professor Rüsçh think that this phenomenon is of sufficient significance to be included in a general theory?

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AUTHOR'S CLOSURE

The author appreciates the excellent comments made on his paper. The discussers added some interesting aspects and thus have increased the scope of the original work.

The results of the computations carried out by Dr. Hognestad were very satisfactory. They prove that the design procedures currently in use result in structures having a sufficient degree of safety.

A number of problems were briefly referred to which can be clarified only by some additional investigations. Mr. Smith mentioned the influence of gage length on strain measurements and pointed out that

size of specimens, shifting of the neutral axis due to creep of concrete, and imperfect bond between steel and concrete are of importance. Mr. Ali indicated the influence of compression reinforcement. The author gratefully acknowledges these stimulating contributions. However the principal purpose of his paper was only twofold:

1. To study the influence of time on strength and deformation properties of concrete.
2. To find a reasonable explanation for some discrepancies between several investigations on similar problems.

The author himself pointed out that this flexural theory still is quite incomplete and needs to be worked on further.

An extremely interesting contribution was presented by Mr. Kriz. In the author's paper the maximum moments were determined under the assumption that the position of the neutral axis remains constant. Mr. Kriz studied the possible error due to this assumption. The author regrets that he did not specially mention that this assumption was introduced as an approximation. He is thankful to Mr. Kriz for having proved that this simplification did not cause an appreciable error in the final results. In connection with this, the author would like to refer readers to a paper by Pucher* which is only little known among concrete researchers. This paper deals with somewhat similar problems.

Several discussers mentioned that it might be too unrealistic to base a design procedure on the assumption of sustained over loads. To give an exact answer to this question consideration has to be given to the theory of safety of structures, but this appears to be beyond the scope of this paper. However, even without further proof, the author still believes his assumption to be quite reasonable, i.e., that concrete at an age of 28 days might be subjected to the calculated external moments for a period of 1 day.

Finally the author wholeheartedly agrees with Mr. Ali that one of the most important tasks in concrete research will be to extend our knowledge in the theory of safety of structures.

The author would be very happy if some other laboratories and researchers will contribute to the solution of the problems necessary to improve his still quite incomplete suggestion for a flexural theory.

*Pucher, A., "Der Einfluss der Bruchstauchung des Betons auf die Tragfähigkeit von Stahlbetonbalken," *Die Bauwissenschaft* (Vienna), 1948.

e) o alongamento máximo permitido ao longo da armadura de tração é de 10 ‰, a fim de prevenir deformações plásticas excessivas. A tensão nas armaduras deve ser obtida conforme o diagrama tensão-deformação de cálculo do aço (ver Figura 6);
 f) a distribuição de tensões de compressão no concreto é feita de acordo com o diagrama tensão-deformação *parábola-retângulo*, com tensão máxima σ_{cd} de $0,85f_{cd}$ (Figura 12). Esse diagrama pode ser substituído por um retangular, simplificado, com profundidade $y = \lambda x$, onde:

$$y = 0,8x \quad \rightarrow \text{para os concretos do Grupo I } (f_{ck} \leq 50 \text{ MPa});$$

$$y = [0,8 - (f_{ck} - 50)/400] x \quad \rightarrow \text{para os concretos do Grupo II } (f_{ck} > 50 \text{ MPa}).$$

Eq. 12

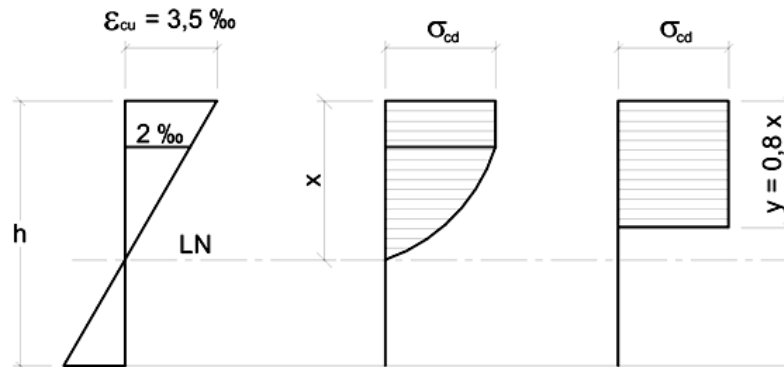


Figura 12 – Diagramas $\sigma \times \varepsilon$ parábola-retângulo e retangular simplificado para distribuição de tensões de compressão no concreto, para concretos do Grupo I de resistência ($f_{ck} \leq 50 \text{ MPa}$).

A tensão de compressão no concreto (σ_{cd}) pode ser tomada como:

f1) no caso da largura da seção, medida paralelamente à linha neutra, não diminuir da linha neutra em direção à borda comprimida (Figura 13), a tensão é:

$$\sigma_{cd} = 0,85f_{cd} = \frac{0,85f_{ck}}{\gamma_c} \quad \rightarrow \text{para os concretos do Grupo I } (f_{ck} \leq 50 \text{ MPa});$$

Eq. 13

$$\sigma_{cd} = [1 - (f_{ck} - 50 / 200)] 0,85f_{cd} \quad \rightarrow \text{para os concretos do Grupo II } (f_{ck} > 50 \text{ MPa}).$$

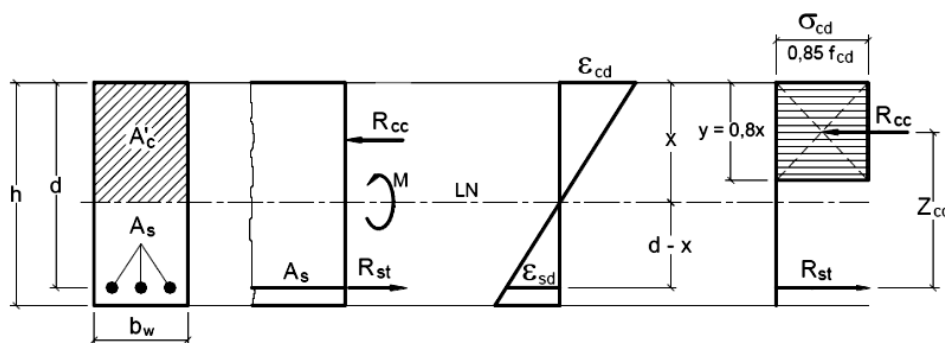


Figura 15 – Distribuição de tensões e deformações em viga de seção retangular com armadura simples.

Para ilustrar melhor a forma de distribuição das tensões de compressão na seção, a Figura 16 mostra a seção transversal em perspectiva, com os diagramas parábola-retângulo e retangular simplificado, como apresentados no item 5. O equacionamento apresentado a seguir será feito segundo o diagrama retangular simplificado, que conduz a equações mais simples e com resultados muito próximos àqueles obtidos com o diagrama parábola-retângulo.

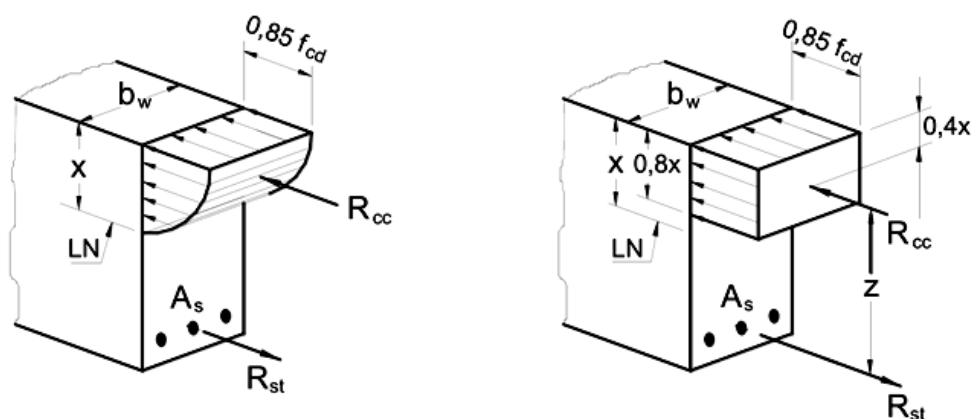


Figura 16 – Distribuição de tensões de compressão segundo os diagramas parábola-retângulo e retangular simplificado.

a) Equilíbrio de Forças Normais

Considerando que na flexão simples não ocorrem forças normais solicitantes, e que a força resultante das tensões de compressão no concreto deve estar em equilíbrio com a força resultante das tensões de tração na armadura A_s , como indicadas na Figura 15, pode-se escrever:

$$R_{cc} = R_{st} \quad \text{Eq. 15}$$

Tomando da Resistência dos Materiais que $\sigma = R/A$, a força resultante das tensões de compressão no concreto, considerando o diagrama retangular simplificado, pode ser escrita como:

$$R_{cc} = \sigma_{cd} A'_c$$

Considerando a área de concreto comprimido (A'_c) correspondente ao diagrama retangular simplificado com altura $0,8x$ fica:

$$R_{cc} = 0,85f_{cd} 0,8x b_w$$

$$R_{cc} = 0,68b_w x f_{cd} \quad \text{Eq. 16}$$

e a força resultante das tensões de tração na armadura tracionada:

$$R_{st} = \sigma_{sd} A_s \quad \text{Eq. 17}$$

com σ_{sd} = tensão de cálculo na armadura tracionada;

com σ_{sd} = tensão de cálculo na armadura tracionada;

A_s = área de aço da armadura tracionada.

b) Equilíbrio de Momentos Fletores

Considerando o equilíbrio de momentos fletores na seção, o momento fletor solicitante deve ser equilibrado por um momento fletor resistente, proporcionado pelo concreto comprimido e pela armadura tracionada. Assumindo valores de cálculo, por simplicidade de notação ambos os momentos fletores devem ser iguais ao momento fletor de cálculo M_d , tal que:

$$M_{solic} = M_{resist} = M_d$$